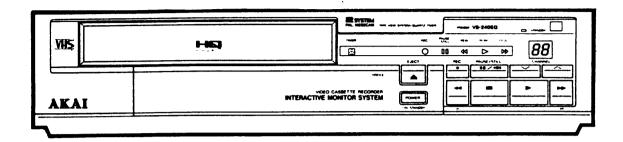


AKAI SERVICE MANUAL



VIDEO CASSETTE RECORDER

MODEL VS-205EK

MODEL VS-240 FA/EG/EK/ES/EO

MODEL VS-245ES

SPECIFICATIONS

Format		VHS standard	Recording (line input) PAL, CCIR
Video record	ding system	Rotary, slant azimuth two-head	(System B, G, I)
		helical scan system	Playback (line output) PAL, CCIR
Rotary head	s	Two video heads	(System B, G, I)
	EA		Video
		VHF ch $0-5, 5A, 6-11,$	Line input level $0.5 - 2.0 \text{ Vp-p/75}$ ohms, unbalanced
		UHF ch 21 – 69	Line output level 1.0 Vp-p/75 ohms, unbalanced
	EG/EV	System B, G	S/N ratio more than 45 dB
		VHF ch $2 - 12$, UHF ch $21 - 69$	Horizontal resolution more than 250 lines
	EK	System I	Audio
		UHF ch 21 - 69	Line input level8 dBm/50 K ohms, unbalanced
	EO	VHF Low ch $2-4$, $S1-S3$	Line output level6 dBm/ 1 K ohms, unbalanced
		High ch $M1 - M10, 5 - 12,$	S/N ratio more than 40 dB
		U1 - U10	Frequency response 70 - 10,000 Hz
k.	ES	System I	Recording/playback time . 240 min. with E-240 cassette
		VHF ch A - J (Ireland)	Tape speed 23.39 mm/sec.
		ch 4 – 13 (South Africa)	Quick finder approx. 7 times normal speed
		UHF ch 21 - 69	FF, REW time approx. 5 min. with E-240 cassette
	EZ	System B, G	Timer
		VHF ch $1 - 9$, UHF ch $21 - 69$	Program 4 program/2 week and sleep timer
RF output	EA	System B type modulation	Clock reference Quartz crystal
1		VHF ch 0, 1 switchable (preset ch 1)	Display TV screen (Tape counter, Timer etc.)
	EG/EO	System G type modulation	Power requirements
		UHF ch 30 - 39 adjustable	EA 240 V AC, 50 Hz
		(preset ch 36)	EG 110/220 V AC, 50/60 Hz
1	EG/ES	System I type modulation	EK 200/240 V AC, 50 Hz
		UHF ch 30 - 39 adjustable	EO 220 V AC, 50 Hz
		(preset ch 36)	ES 220/250 V AC, 50 Hz
	EV	System B type modulation	EV 115/230 V AC, 50/60 Hz
		VHF ch 3, 4 switchable (preset ch 4)	EZ 230 V AC, 50 Hz
-	EZ	System B type modulation	Power consumption 28 W
1		VHF ch 2, 3 switchable (preset ch 3)	Operating temperature 5°C - 40°C
		-	Dimensions 425 (W) × 95 (H) × 345 (D) mm
			Weight 5.9 Kg
1			

^{*} For improvement purposes, specifications and design are subject to change without notice.

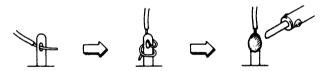
PRECAUTIONS DURING SERVICING

- 1. Parts identified by the \triangle symbol parts are critical for safety. Replace only with parts number specified.
- 2. In addition to safety, other parts and assemblies are specified for conformance with such regulations as those applying to spurious radiation.

These must also be replaced only with specified replacements.

Examples: RF converters, tuner units, antenna selector switches, RF cables, noise blocking capacitors, noise blocking filters, etc.

- 3. Use specified internal wiring. Note especially:
 - 1) Wires covered with PVC tubing
 - 2) Double insulated wires
 - 3) High voltage leads
- 4. Use specified insulating materials for hazardous live parts. Note especially:
 - 1) Insulation Tape
 - 2) PVC tubing
 - 3) Spacers (Insulating Barriers)
 - 4) Insulation sheets for transistors
 - 5) Plastic screws for fixing microswitch (especially in turntable)
- 5. When replacing AC primary side components (transformers; power cords, noise dioexing expactors atc.), wrap ends of wires securely about the terminals before soldering.



6. Observe that wires do not contact heat producing parts (heatsinks, oxide metal film resistors, fusible resistors, etc.).

- 7. Check that replaced wires do not contact sharp edged or pointed parts.
- 8. Also check areas surrounding repaired locatoins.
- 9. Use care that foreign objects (screws, solder droplets, etc.) do not remain inside the set.

SAFETY CHECK AFTER SERVICING

Confirm the specified insulation resistance between power cord plug prongs and externally exposed parts of the set is greater than 10 M ohms. but for equipment with external antenna terminals (tuner, receiver, etc.) and is intended for \mathbb{C} or \mathbb{A} , specified insulation resistance should be headphone jacks line-in-out jacks etc. more than 2.2 M ohms (ground terminals, microphone jacks).

PRECAUTION FOR THE LITHIUM BATTERY

The LITHIUM BATTERY employed for memory Back up has a explosive probability when the BATTERY itself is excessive heated.

IN CASE OF REPLACING: RESOLDER and SOLDER AS RECOMMENDED WAY.



(DANGER)

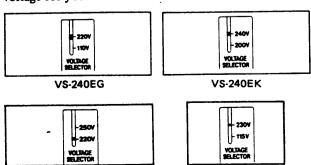


(RECOMMENDED WAY)

***INFORMATION**

SYMBOLS FOR PRIMARY DESTINATION

Set the VOLTAGE SELECTOR with a screwdriver to voltage for your area.



VS-240EV

VOLTAGE CONVERSION

(MODEL VS-240EG/EK/ES/EV)
Appraise indicates the destination of the units as distention of the units a

Symbols	Principal Destinations
A	USA
В	UK
C	Canada
E	Europe (except UK)
Ţ	Japan
S	Australia
V	W. Germany only
U	Universal Area
Y *	Custom version

VS-240ES

I. SAFETY LOCK (CHILD LOCK) SYSTEM

This VCR can be locked to prevent access by small childen. This feature can operated by the REMOTE CONTROL only.

To lock: With the VCR POWER ON, depress and hold the remote control's STOP button for 4 seconds. An "L" will momentarily flash the CHANNEL display. Tape play will not function until the VCR is unlocked.

To unlock: Depress and hold the remote control's PLAY button for 4 seconds. Even if the POWER is turned off, the VCR will remain. locked until released.

II. RESETTING MEMORY OF CPU

2-1. RESETTING OF OPERATION/SYSCON CPU (ONLY)

- 1) Disconnect AC power cord then disconnect P951 (back up) on the OPERATION PC Board.
- 2) Connect P951 back in its place.
- 3) The OPERATION and SYSCON CPU are reset with above steps.

NOTE: With this procedure, presetted TV stations are not reset. For resetting of TV stations, refer to 2-2.

2-2. RESETTING OF TV STATIONS AND **OPERATION/SYSCON CPU**

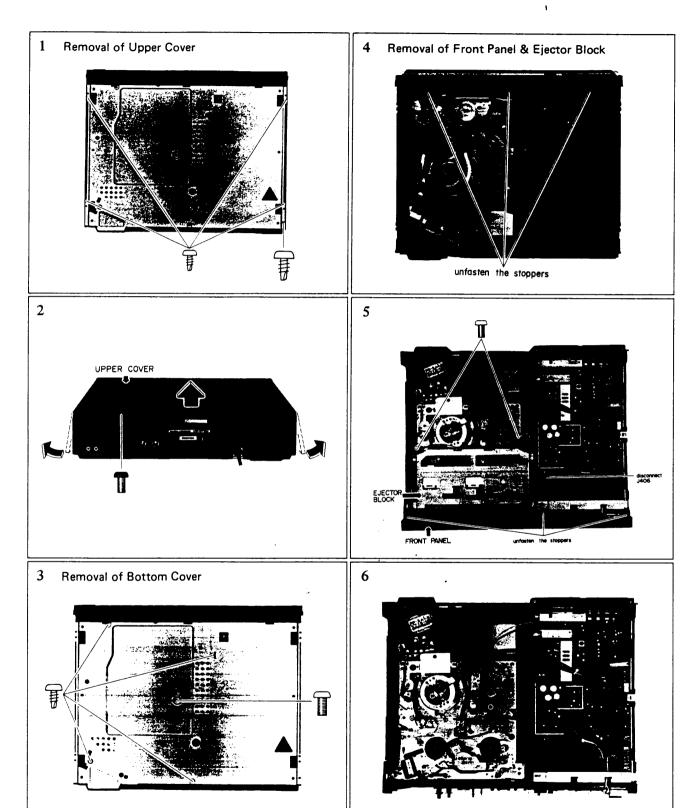
- 1) Disconnect AC power cord.
- 2) While holding "REC" and "REW" buttons depressed simultaneously, connect AC power cord. The TIMER display will flash.
- 3) Disconnect AC power cord again to stop flashing TIMER display.
- 4) Presetted TV stations and OPERATION/SYSCON CPU are reset with above steps.

The chart bellow shows each function after the reset.

CLOCK	SUN 0:00 00
CHANNEL	Displays lowest channel number
DISPLAY	Flashes clock display
CHILD LOCK	The same condition as before reset
TAPE COUNTER	0000
TV/VCR	TV

III. DISASSEMBLY

In case of trouble, etc. necessitating dismantling, please dismantle in the order shown in the photographs. Reassemble in reverse order.



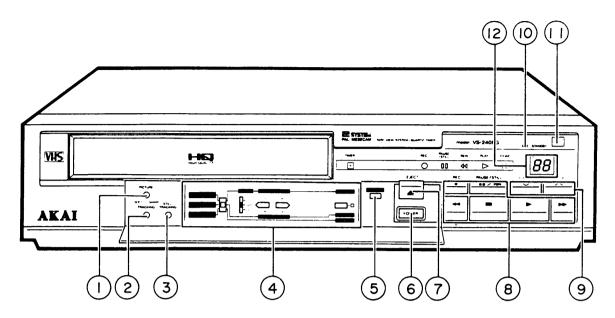


Fig. 4-1 Front View

- 1. SOFT/SHARP PICTURE CONTROL
- 2. TRACKING CONTROL
- 3. STILL TRACKING CONTROL
- 4. TUNING CONTROLS
- 5. TIMER BUTTON
- 6. POWER BUTTON

- 7. EJECT BUTTON
- 8. TAPE TRANSPORT BUTTONS
- 9. CHANNEL UP/DOWN BUTTONS
- 10. STAND-BY INDICATOR
- 11. REMOTE CONTROL SENSOR
- 12. CHANNEL DISPLAY

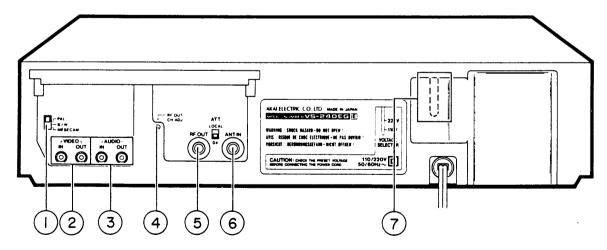


Fig. 4-2 Rear View

- 1. VIDEO MODE SELECTOR
- 2. VIDEO IN/OUT JACKS
- 3. AUDIO IN/OUT JACKS
- 4. RF OUT CH. ADJ./RF OUT CH SELECTOR
- 5. RF OUT TERMINAL
- 6. ANT JACK
- 7. VOLTAGE SELECTOR (EG/EK/ES/EV models only)

^{*} Illustrated emploied model VS-240EG.

V. PRINCIPAL PARTS LOCATION

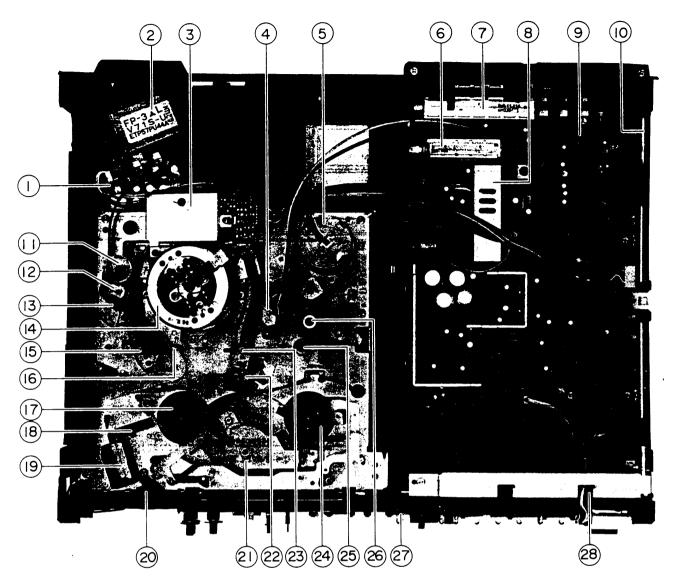


Fig. 5-1 Top View

- 1. TRANS PCB
- 2. POWER TRANSFORMER
- 3. PREAMP PCB
- 4. AUDIO/CONTROL HEAD
- 5. CAPSTAN MOTOR
- 6. TUNER UNIT
- 7. RF CONVERTER
- 8. VIF UNIT
- 9. MAIN PCB
- 10. MAIN (VIDEO) PCB
- 11. IMPEDANCE ROLLER
- 12. FULL TRACK ERASE HEAD
- 13. SUPPLY TAPE GUIDE
- 14. HEAD DRUM BLK

- 15. LOADING LEADER LEFT
- 16. TENSION ARM
- 17. SUPPLY REEL TABLE
- 18. SYNCHRO BELT
- 19. LOADING MOTOR
- 20. REC SAFETY SWITCH
- 21. TAKE UP GEAR BLOCK
- 22. SENSOR LED
- 23. LOADING LEADER RIGHT
- 24. TAKE-UP REEL TABLE
- 25. CAPSTAN SHAFT
- 26. PINCH ROLLER
- 27. OPERATION(A) PCB
- 28. OPERATION(B) PCB

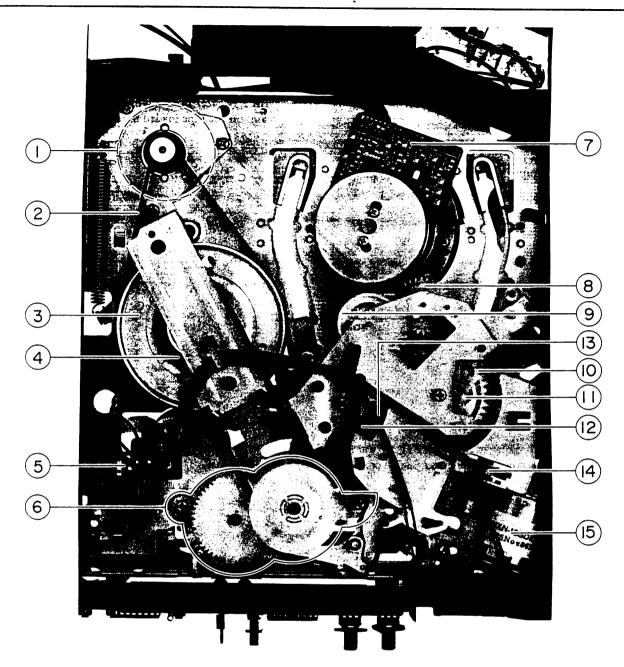


Fig. 5-2 Bottom View

- 1. CAPSTAN MOTOR
- 2. CAPSTAN BELT
- 3. CAPSTAN FLYWHEEL
- 4. IDLER BELT
- 5. REEL SENSOR PCB
- 6. TAKE-UP GEAR BLOCK
- 7. DRUM MOTOR BLOCK
- 8. SUPPLY LOADING GEAR

- 9. TAKE-UP LOADING GEAR
- 10. EJECT CAM GEAR
- 11. EJECT SWITCH
- 12. ROTARY ENCORDER
- 13. MAIN GEAR CAM
- 14. SYNCHRO BELT
- 15. LOADING MOTOR

VI. MECHANICAL ADJUSTMENT

6-1. BACK TENSION ADJUSTMENT

- 1) Remove the EJECTOR BLK. and disconnect P406 from MAIN PC BOARD.
- 2) Depress the POWER button on the Front Panel to Function ON.
- 3) Short pin (3) (C, SW, B) and pin (5) (GND) of P406 with a tweezer or jumperwire as shown in Fig. 6-1 to maintain the tape loaded mode without Ejector BLK.



Fig. 6-1

- 4) Set the Back Tension jig (AT-751181) on the Reel tables and put some weight on the Back Tension jig as a stabilizer.
- 5) Press the PLAY button, then check and adjust back tension as $30 \sim 35$ g-cm by the TENSION HOLDER position.

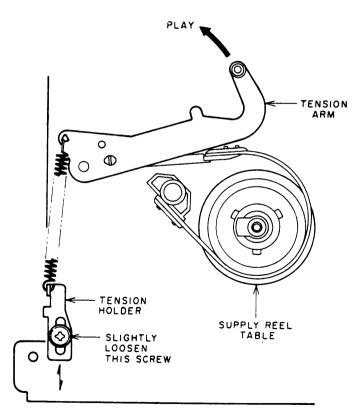


Fig. 6-2

6-2. LOADING LEADER HEIGHT ADJUSTMENT

- 1) Slightly loosen the set screw at the lower part of the LOADING LEADER so that the LOADING LEADER can be adjusted with reasonable tightness. Adjust the coarse height of the LOADING LEADER from the base mount as 0.6 to 0.8 mm.
- 2) Set the reference tape TF-530RFS (AT-751775) and depress the PLAY button.
- 3) Connect an oscilloscope to TP1 (RF ENVELOPE) on the MAIN PC BOARD, and turn the LOADING LEADER height adjustment screw heads to obtain the flat envelope as Fig. 6-5 ideal envelope.

 After the adjustments, tighten the LOADING LEADER set screw.

LOADING LEADER

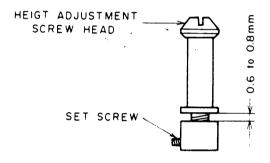


Fig. 6-3

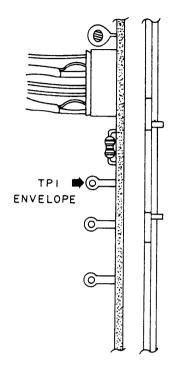


Fig. 6-4 MAIN (VIDEO) PCB.

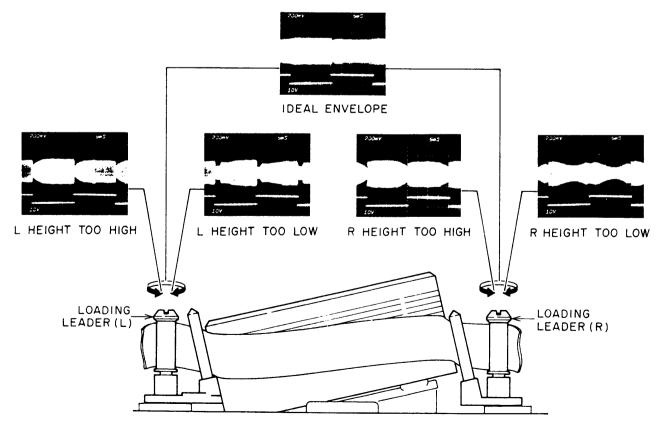


Fig. 6-5

6-3. TAPE CURL AT TAKE-UP TAPE GUIDE ADJUSTMENT

Turn the screw a on the A/C HEAD BLK so that the down edge of the tape touches the TAKE-UP TAPE GUIDE lower part without any curl or waving.

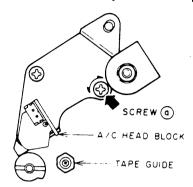


Fig. 6-6

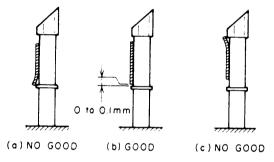


Fig. 6-7

6-4. AUDIO HEAD AZIMUTH ADJUSTMENT

1) Turn the NUT a for coarse A/C HEAD BLOCK height adjustment as in Fig. 6-7, 8.

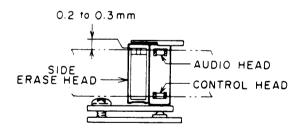


Fig. 6-8

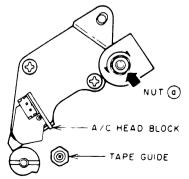


Fig. 6-9

- Connect an oscilloscope or AC voltmeter to the AUDIO LINE OUT.
- 3) Set the reference tape TF-530RFS (AT-751775) and depress the PLAY button.
- 4) Turn the screw (b) to obtain the maximum audio signal output.

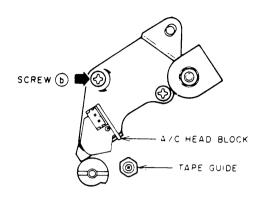


Fig. 6-10

6-5. RF ENVELOPE ADJUSTMENT

- 1) Set the reference tape TF-530RFS (AT-751775) and depress the PLAY button.
- 2) Slightly turn the LOADING LEADER HEIGHT ADJUSTMENT SCREW HEAD (L) (R) to obtain the IDEAL ENVELOPE as shown in Fig. 6-5.

6-6. TAPE CURL AT SUPPLY TAPE GUIDE ADJUSTMENT

1) Check the tape curl at Supply Tape Guide slightly turn the NUT (a) if the tape curl exists.

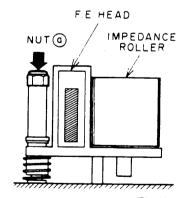


Fig. 6-11

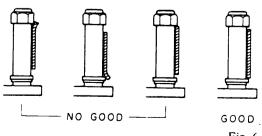


Fig. 6-12

SERVICE MANUAL

6-7. AUDIO HEAD HEIGHT ADJUSTMENT

- 1) Connect an oscilloscope or a AC Voltmeter to the LINE AUDIO OUT.
- 2) Set the reference tape TF-530RFS (AT-751775) and depress the PLAY button.
- 3) Slightly turn the NUT (a) shown in Fig. 6-9 to obtain the maximum aduio output.

6-8. CONTROL HEAD POSITION

ADJUSTMENT

- 1) Connect an oscilloscope to TP1 RF ENVELOPE test terminal on the MAIN (VIDEO) PC Board.
- 2) Set the reference tape TF-530RFS (AT-751775) and depress the PLAY button.
- 3) Set the Tracking Control Volume to center click position.
- 4) Adjust Mechanical Tracking Adjustment Screw (a) to obtain the maximum RF ENVELOPE.

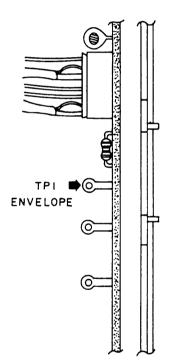


Fig. 6-13

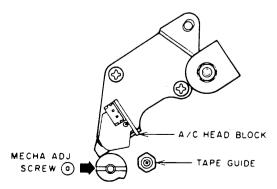


Fig. 6-14

6-9. CUE REVIEW ADJUSTMENT

- 1) Set a E-180 tape, press the PLAY and the F.FWD button (CUE mode).
- 2) Turn the CUE/REVIEW GUIDE height adjustment Nut © so that the wrinkle between the PINCH. ROLLER and the CUE/REVIEW GUIDE are not existed.
- 3) Depress the REV button (REVIEW mode) confirm the curl at the tape down edge is not existed at the TAPE GUIDE as shown in Fig. 6-7.

Fig. 6-7 (c) is not acceptable, but Fig. 6-7 (b) is acceptable).

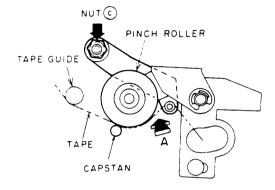


Fig. 6-15

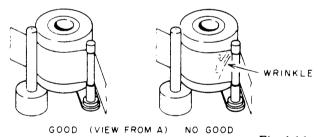


Fig. 6-16

VII. HEAD DRUM REPLACEMENT

7-1. REPLACEMENT PROCEDURE

- 1) Remove the Drum Earth Brush.
- Unsolder the four wires from the Rotary Trans, BLUE and BROWN for CH1, BLUE and RED for CH2.
- 3) Remove the Upper Drum Fixing Screw.
- 4) Install the Upper Drum. (Head Drum)
- 5) Tighten the Upper Drum Fixing Screws.
- 6) Resolder the four wires from the Rotary trans.

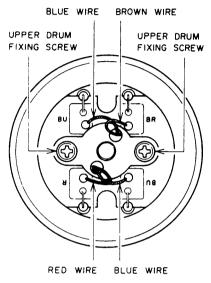


Fig. 7-1

NOTE: Height precisior is required for the proper performance, and the head tips are fragile, so the following points should be noted when replacing the upper drum block.

- (a) Do not loosen the set screw on the collar pre-
- (b) Before fixing, clean both surfaces where the upper drum and the rotary transformer part meet with alcohol.
- (c) When installation of upper drum, if it does not go on to the shaft easily, clean the hole in the upper drum with alcohol and put a little oil on the shaft.
- (d) Make sure that the upper drum fixing screw holes on the rotary transformer part and the upper drum fixing screw penetration holes match exactly before inserting the fixing screws.
- (e) Tighten the two upper drum fixing screws alternately and gradually. Tighten them at 6 kg-cm torque.

7-2. AFTER REPLACEMENT

After replacement, the following adjustments and confirmations are necessary for the proper performance.

- 1) Tracking preset adjustment. (Servo adjustment Step 2)
- 2) PB switching point adjustment. (Servo adjustment Step 3)
- 3) REC current adjustment. (Video adjustment Step 1)

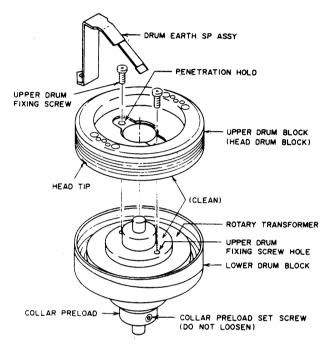


Fig. 7-2

VIII. HOW TO MOUNT THE ROTARY PLATE

When mounting the rotary plate on the drum motor, be sure to align the mark (Small round hole) on the rotary plate (a) with the collar preload set screw (d) on the collar preload (c) as illustrated above.

NOTE: Do not attempt to remove the collar preload (c) on the head assy. If removed, a special jig is needed for reinstallation, which almost always requires replacement of the drum assy.

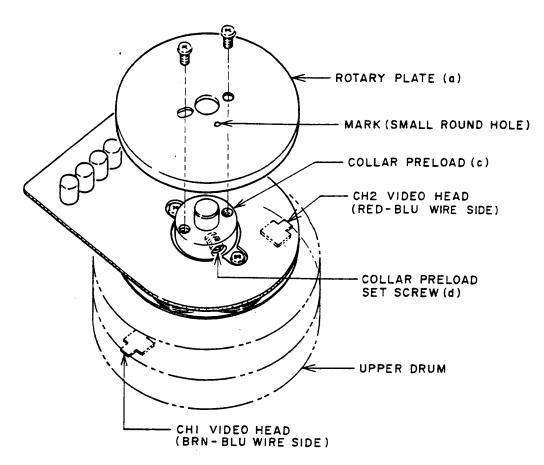


Fig. 8-1 How to Mount the Rotary Plate

IX. HOW TO ASSEMBLE LOADING MECHANISM

1) With the unit unloaded, attach Gear Loading (S) BLK and Gear Loading (T) BLK to Mecha chassis so that align the mark.

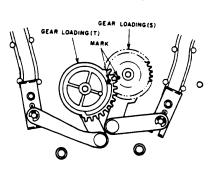


Fig. 9-1

2) Attach Gear Cam Eject to Mecha chassis so that align the marks.

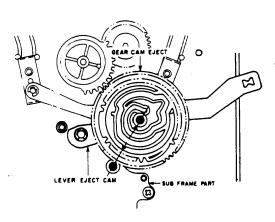


Fig. 9-2

3) Attach Gear Cam Main to Mecha chassis so that Pin (A) of Lever P Cam and Pin (B) of Lever Cam Slide mate oval hole of Gear Cam Main.

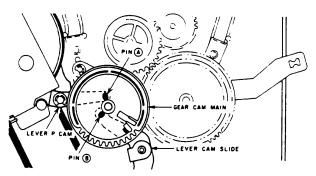


Fig. 9-3

- 4) Attach Lever Cam Tension to Mecha chassis so that Pin (A) goes into valley of Gear Cam Eject.
- 5) Attach Lever Cam F/R to Mecha chassis so that Pin B goes into valley of Gear Cam Eject. and Pin C of Plate F/R Slide (2) Part into hole of lever Cam F/R.

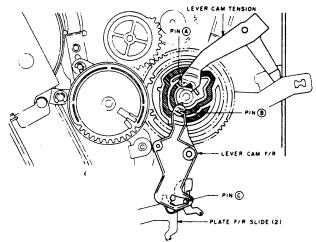
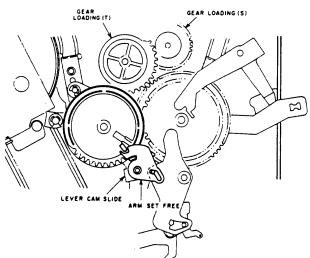


Fig. 9-4

6) Attach Arm Set Free onto Lever Cam Slide.



7) Attach Mode SW BLK to Mecha chassis so that the latch of Rotary Encoder goes into slit (A) of Gear Cam Main and tighten with screw (B)

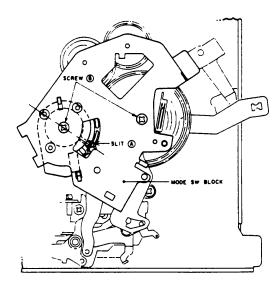


Fig. 9-6

8) Mount Loading Motor BLK and tighten with screw (A)

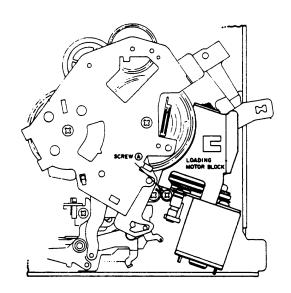


Fig. 9-7

Fig. 9-5

--- SERVICE MANUAL ---

X. ELECTRICAL ADJUSTMENT IMS POSITION 10-1. MAIN PCB ADJUSTMENTS "E-E (Stop mode) TV screen & VC951 IC 951 Precautionary items prior to adjustments STEP ADJUSTMENT ITEM Depress the PROGRAM button on the REMOTE CONTROL unit. Adjust VC951 so that characters located center of the TV screen. VC951 1. The color bar generator output should be 1.0 Vp-p. MODE and INPUT SIGNAL/TEST TAPE ADJ. part 2. Video output terminal should be terminated with 75 ohms (dummy or load). CHARACTOR Test point 2. TEST POINT and ADJ. part 3. RESULT & REMARKS POSITION Required following Test tapes. Test Tape Part No. TF-530RFS TF-527BL OPERATION(B) PCB AT-751775 AT-711880 AUDIO VIDEO OUT IN OUT IN AUDIO ADJUSTMENT **AUDIO AZIMUTH** AUDIO PB LEVEL "PB" Test tape TF-530RFS. "PB" Test tape TF-527BL. Audio out & VR501. -3.0 ± 0.5 dBm 4 AUDIO OUT. Confirm $-6 \sim -14 \text{ dBm}$. (TF-508RF: $-5 \sim -11 \text{ dBm}$) $(TF-513L: -9.0 \pm 0.5 dBm)$ VIDEO ADJUSTMENT TP5 VIDEO OUT REC CURRENT WHITE & DARK CLIP VR501 "REC" (1 kHz, -8dBm) REC CURRENT 2. Test terminal on the AUDIO PB LEVEL "REC" PAL color bar signal. TP801 on the PRE-AMP PCB & VR101 (C), VR1 (Y). Turn VR1 (Y) fully clockwise. Adjust VR101 so that Chroma A/C Head & VR502. 3. 2.9 ± 0.1 mV VR502 A/C HEAD TEST REC current level is TERMINAL AUDIO 45 ⁺⁰₋₅ mVp-p. REC CURRENT AC VOLTMETER TRACKING PRESET POINT VR201 SERVO ADJUSTMENT VR202 VRI 45±0 mVp-p PB SWITCHING POINT P204 "PB" Test tape TF-530RFS. TP-Video out, P204 pin 1 (SW. P) for trigger signal & VR201. Adjust "T" to 6.5 ± 0.5 H . . . LUMINANCE (Y) REC I SWP • Adjust VR1 so that Y REC 2 CTL current level is 165 ± 5 mVp-p. 3 V. SYNC ENVELOPE 100us TRACKING PRESET "PB" Test tape TF-530RFS. Test terminal P204 pin 2 (CTL), pin 3 (V-SYNC) & VR202. • Set the TRACKING Control to Ø VR301 center click position. • Adjust VR202 so that the phase at raising part of CTL pulse and V-SYNC pulse are lined up. \boldsymbol{g} TP801 0 VRIOI CHROMA PRE AMP IDL 5V PCB "E-E" (stop mode) TP4 (IDL 5V) & VR301 3. 5.1 ± 0.05 V IC401 2 FSC "E-E" TP3 & VR102 VERTICAL STABILITY VRIO2 FSC VR401 • Connect an Frequency counter to "REC" TV program and PB/PAUSE TV screen & VR401 0 VERTICAL • Adjust VR102 so that FRO. 3. Minimum vibration of still picture.

MAIN PCB

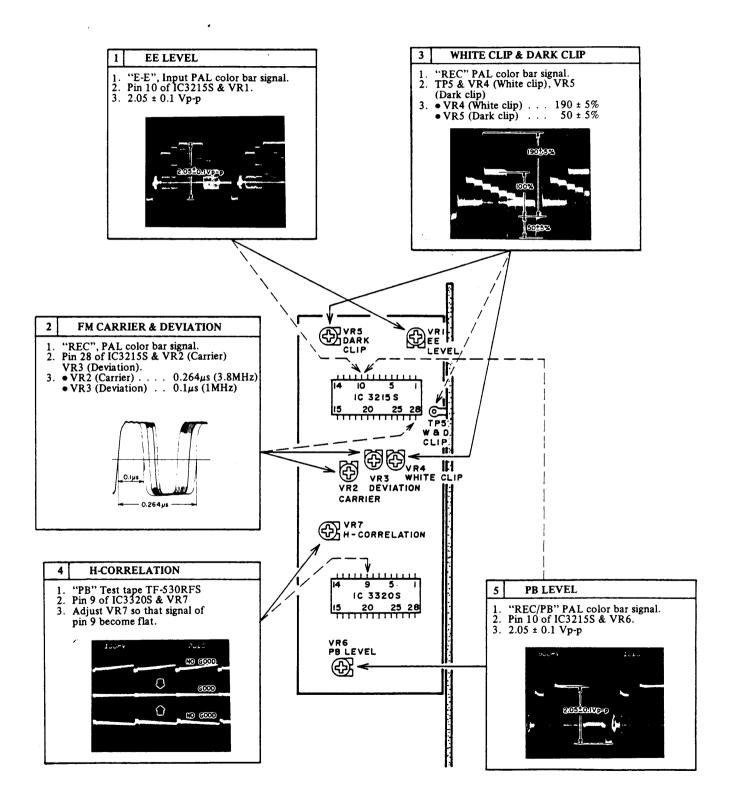
counter reads

MAIN(VIDEO) PCB

4.433619 MHz ± 100 Hz.

10-2: LUMINANCE SIGNAL PROCESSING IC (EHM-M96A8U63K) ADJUSTMENTS

NOTE: These adjustment's are generally unnecessary, except when replacing this IC.



ATTENTION THE PROPERTY OF THE CONTRACT OF THE PROPERTY OF THE

- 1. When placing an order for parts, be sure to list Part No., Model No. and the description of each part. Otherwise, the non-delivery of the part or the delivery of a wrong part may result.
- 2. Please make sure that Part No. is correct when ordering. If not, a part different from the one you ordered may be delivered.
- 3. Since the parts shown in Parts List of Preliminary Service Manual may have been the subject of changes please use this Parts List for all future reference.

HOW TO USE THIS PARTS LIST

- 1. This Parts List lists those parts which are considered necessary for repairs. Other common parts, such as resistors and capacitors, are listed in the "Common List for Service Parts" from which these parts should be selected and stocked.
- 2. The Recommended Spare Parts List shows those parts in the Parts List which are considered particularly important
- 3. Parts not shown in the Parts List and "Common List for Service Parts" will not in principle be supplied.
- 4. How to read the Parts List.
 - a) Mechanism Block

b) PC Board

2. HEAD BASE BLOCK

6. MAIN PC BOARD

REF. NO.	PART NO.	DESCRIPTION	REF.	PART NO.	DESCRIPTION
2-1 x 2-2 2-3 2-3 2-4 2-5	A small "> shown in t This numb vidual par	HEAD BASE BLOCK HEAD R/P PR4-8FU C PAN20×03STL CMT BID20×08STL CMT SP CS ANGLE ADJUST Parts) Classification "indicates that this part is not he Photo or Illustration. per corresponds with the inditional index number in that figure. per corresponds with the Figure ————————————————————————————————————	6-IC1 6-IC2 6-C1A 6-C1B 6-C1C 6-X1	[A]: AAL [B]: BEA [C]: CSA [E]: CEE [J]: JPNO SP (So	ervice Parts) Classification reference symbols correspond with onent symbols in the Schematic
				Diagra	ams.

The available PC Board Blocks are listed separately.

5. When Part No. is known, Parts Index at end of Parts List can be used to locate where that part is shown in Parts List by its Reference No. listed at right of Part No.

WARNING

△ (*) INDICATES SAFETY CRITICAL COMPONENTS. FOR CONTINUED SAFETY, REPLACE SAFETY CRITICAL COMPONENTS ONLY WITH MANUFACTURE'S RECOMMENDED PARTS.

AVERTISSEMENT

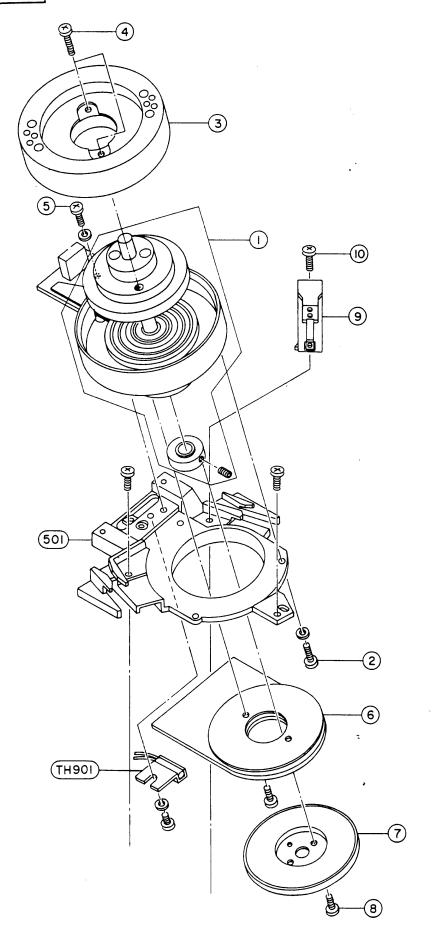
△ (*) IL INDIQUE LES COMPOSANTS CRITIQUES DE SÉCURITÉ. POUR MAINTENIR LE DEGRÉ DE SÉCURITÉ DE L'APPAREIL, NE REMPLACER QUE DES PIÉCES RECOMMANDEES PAR LÉ FABRICANT.

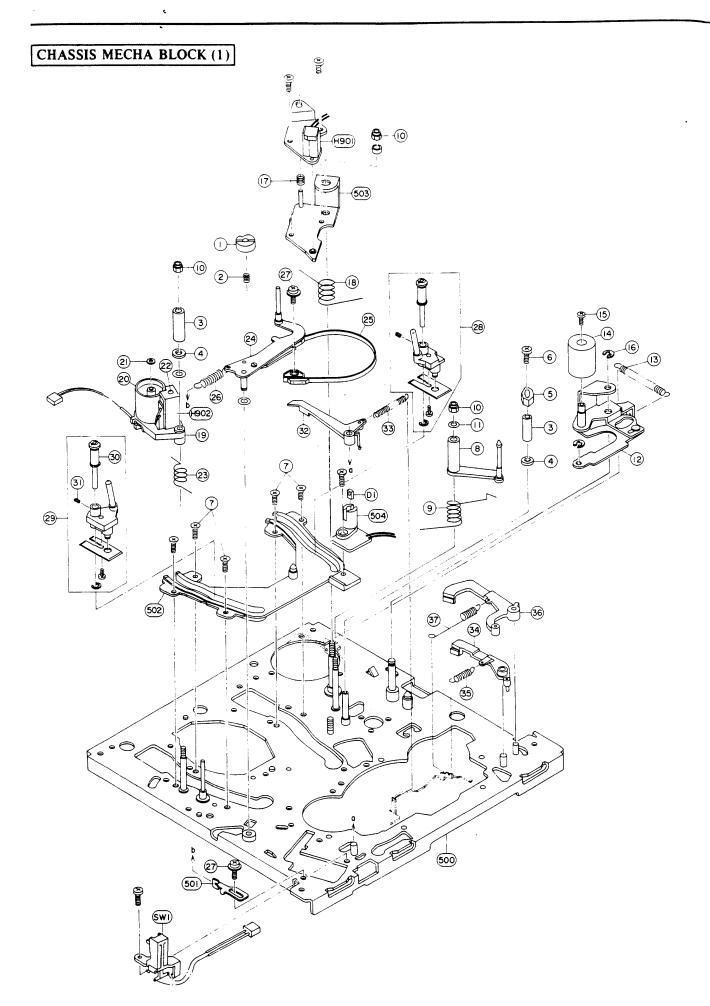
2. HEAD DRUM BLOCK

Ref. No.	Part No.	Description
2-1	BV-V1030A210F	LOWER DRUM BLK VS-240EG
2-2	ZS-354332	PAN26X08STL CMT SW
2-3	BV-V1030A220D	UPPER DRUM BLK VS-303EG
2-4	ZS-362241	BID30X09STL CMT
2-5	ZS-432843	PAN26X04STL CMT
2-TH901	EX-361672	DEW SENSOR (HEATER) MRX
2-6	BM-M3224A020A	PC MOTOR BLK SM-240
2-7	BV-8362443B	YOKE MAGNET (3) PART
2-8	ZS-356536	PAN26X06BRS NI3
2-9	VT-361452	DRUM EARTH SP ASSY(A)
2-10	ZS-421806	PAN30X08STL CMT

NOTE: The parts reference numbered here except the ones in 500's are normally stocked for replacement purpose. The rest of the parts shown in this manual are not stocked since they are seldom required for routine service.

HEAD DRUM BLOCK





3. CHASSIS MECHA BLOCK (1)

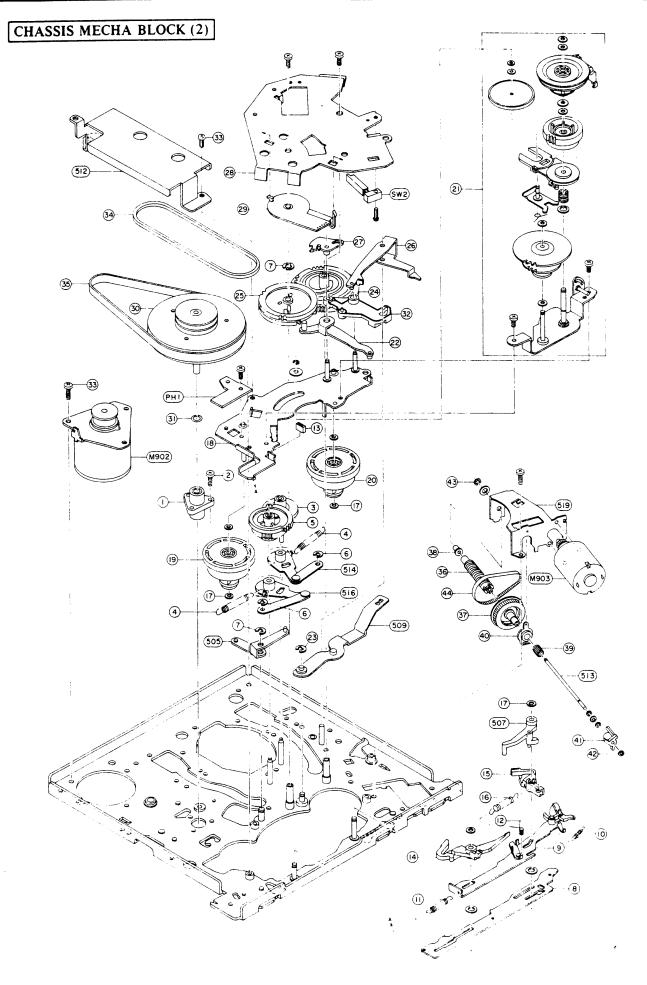
Ref. No.	Part No.	Description
3-1	ZS-360372-A	SCREW ADJUST
3-2	ZG-363349	SP PUSH ADJUST SCREW
3-3	MS-372186	GUIDE TAPE (6)
3-4	MS-370840-A	GUIDE TAPE (5)
3-5	MS-362181	GUIDE TAPE TU
3-6	ZS-608095	PAN20X05STL CMT
3-7	ZS-360391	SCREW SPECIAL
3-8	BL-B360353	LEVER REVIEW PART
3-9	ZG-360605	SP TORSION REVIEW ARM
3-10	ZW-350839	N30 NYLON
3-11	ZW-324417	PW31X060X050PSL
3-12	BL-B360361-B	ARM PINCH ROLLER PART
3-13	ZG-360602	SP PULL PINCH
3-14	MP-361543-B	PINCH ROLLER PART
3-15	ZS-477876	PAN20X03STL CMT
3-16	ZW-270101	RING E 300SUP CMT
3-17	ZG-313258	SP C-03.5 / 0.80-10.0 C-102
3-18	ZG-360603	SP TORSION A / C HEAD
3-19	MZ-B362281	HOLDER FE HEAD (2) PART
3-20	MR-364335	ROLLER IMPEDANCE
3-21	ZW-361458	PUSH WASHER 16X032X025PSL
3-22	ZS-460440	PAN20X04STL CMT
3-23	ZG-360604	SP TORSION HOLDER FE HEAD
3-24	BL-B360342-A	LEVER TENSION PART
3-25	BL-B360350	ARM TENSION BAND PART
3-26	ZG-321731	SP T2-04.0 / 0.40-25.0 T2-115
3-27	ZS-200614	SCREW TRIPLE PAN30X06
3-28	BV-V1047A080A	
3-29	BV-V1047A090A	LOADING LEADER(L) BLK VS-112EG
3-30	VT-360148-B	VERTICAL POLE PART
3-31	ZS-321729	6SET20X040SCM PKR WP
3-32	BL-B360486	LEVER FF BRAKE PART
3-33	ZG-364338-A	SP PULL FF BRAKE
3-34	ML-B364686-A	LEVER SUB BRAKE(R-2)PART
3-35	ZG-364339	SP PULL REW BRAKE
3-36	ML-B364685	LEVER BRAKE REVIEW(2) PART
3-37	ZG-364337	SP PULL REVIEW BRAKE
3-D1	ED-357540	D LED LN59
3-H901	HR-361454	HEAD COMBO HVMLA1004C
3-H902	HE-361456	HEAD E HVFMD0005B
3-SW1	ES-360433	SW LEAF MRX

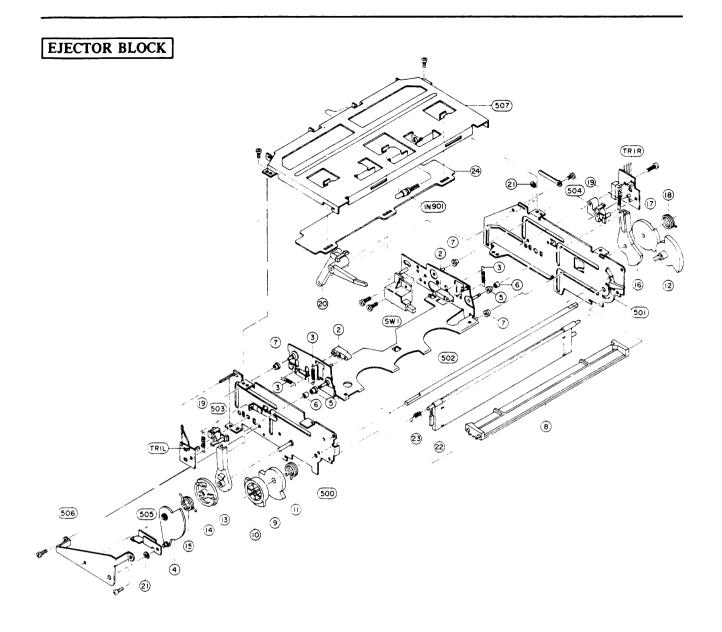
NOTE: The parts reference numbered here except the ones in 500's are normally stocked for replacement purpose. The rest of the parts shown in this manual are not stocked since they are seldom required for routine service.

4. CHASSIS MECHA BLOCK (2)

Ref. No. Part No.		Description		
4-1	MZ-B360528	HOLDER CAPSTAN PART		
4-2	ZS-379350	PAN30X06STL CMT		
4-3	MZ-360384	GEAR LOADING (S)		
4-4	ZG-360601-A	SP PULL LOADING		
4-5	MZ-360385-A	GEAR LOADING (T)		
4-6	ZW-357164	RING E 230SUP GMT		
4-7	ZW-270101	RING E 300SUP CMT		
4-8	ML-366738	PLATE MAIN SLIDE(2)		
4-9	MZ-B366734	PLATE F/R SLIDE (2)PART		
4-10	ZG-358276	SP T6-03.2 / 0.20-12.5 T6-041		
4-11	ZG-350891	SP T2-04.0 / 0.40-22.4 T2-114		
4-12	ZG-360438	SP TORSION LIFTER		
4-13	MB-366733	STOPPER SLIDE (2)		
4-14	ML-B364684	ARM(TU) MAIM BRAKE(2) PART		
4-15	ML-8364683	ARM(S) MAIN BRAKE(2) PART		
4-16	ZG-366617	SP PULL MAIN BRAKE		
4-17	ZW-360541	WASHER POLY SLIDER(3)		
4-18	MZ-B360425-B	SUB FRAME PART		
4-19	BR-8365715-B	TAKE-UP REEL TABLE PART 2		
4-20	BR-B365716-B	SUPPLY REEL TABLE PART 2		
4-21	MZ-366960	GEAR TU BLK (2)		
4-22	ML-B360460-B	LEVER CAM SLIDE PART		
4-23	ZW-410051	RETAINING RING E250SUP CMT		
4-24	MZ-364677	GEAR CAM EJECT(2)		
4-25	MZ-364676	GEAR CAM MAIN(2)		
4-26	ML-B366735	LEVER CAM TENSION(2) PART		
4-27	ML-366736	ARM SET FREE(2)		
4-28	MZ-360477-B	PLATE MODE SW '		
4-29	VT-372187	ROTARY ENCORDER D2ZQ-R9-1		
4-30	BF-B360531-B	FLYWHEEL CAPSTAN PART		
4-31	ZW-360539	STOPPER OIL		
4-32	ML-B366615-A	LEVER CAM F/R PART		
4-33	ZS-379350	PAN30X06STL CMT		
4-34	MB-360534	BELT IDLER		
4-35	MB-360533	BELT PAL		
4-36	MZ-360453	WORM GEAR		
4-37	MR-364010	PULLEY WORM		
4-38	ZW-360479-A	WASHER THRUST WORM		
4-39	ZG-360441	SP TORSION ONE WAY		
4-40	MZ-360440-A	HOLDER PULLEY WORM		
4-41	MR-360432	PULLEY TRIGGER		
4-42	ZW-361458	PUSH WASHER 16X032X025PSL		
4-43	ZW-356657	RING E150SUP CMT		
4-44	MB-364011	BELT SYNC NB930N15-020T		
4-M902	BM-361544-B	MOTOR FG KCX-38FS58		
4-M903	BM-8361467	LOADING MOTOR PART		
4-SW2	ES-361479	SW LEAF MSW-1594C		
4-PH1	ET-361463	DETECTOR ON2170 Q.R		

NOTE: The parts reference numbered here except the ones in 500's are normally stocked for replacement purpose. The rest of the parts shown in this manual are not stocked since they are seldom required for routine service.





5. EJECTOR BLOCK

Ret. No.	Part No.	Description	Her. No.	Part No.	Description
5-1	BV-V1047A250E	EJECTOR BLK VS-240	5-20	BL-B361308	ARM LID OPENER PART
5-2	ML-361316	ARM PRESSING	• 5-21	ZW-357164	RING E 230SUP CMT
5-3	ZG-357865	SP T5-04.0 / 0.40-11.2 T5-108	5-IN901	EL-367397	PL CORD 14.0V 80MA 250/250
5-4	MZ-8360642	GEAR EJECT PART	5-IN902	EL-367396	PL CORD 14.0V 80MA 190/190
5-5	MR-361310	ROLLER (1)	5-SW1	ES-353622-A	SW PUSH EVQ-WU7001 02-2
5-6	MR-361311	ROLLER (2)	5-TR1L	ET-361490	TR PHOTO PN268 R,S
5-7	MR-361312	ROLLER (3)	5-TR1R	ET-361490	TR PHOTO PN268 R,S
5-8	SZ-360607	GUIDE	5-22	SE-361317R-A	MASK CASSETTE HQ
5-9	MZ-361314-A	GEAR (1)	5-23	ZG-360616	SP TORSION
5-10	MZ-361313	GEAR (3)	5-24	SP-364666	PLATE MIRROR (2)
5-11	ZG-360615	SP TORSION (EJ)			
5-12	MZ-360640-A	GEAR (2)			
5-13	ML-360635	ARM LOADING (L)			
5-14	MZ-360639	GEAR (4)	NOTE:	The parts refe	rence numbered here except the
5-15	ZG-360614	SP TORSION (L)		ones in 500's	are normally stocked for replace-
5-16	ML-360634	ARM LOADING (R)			The rest of the parts shown in
5-17	MZ-360638	GEAR (5)			<u>-</u>
5-18	ZG-360613	SP TORSION (R)		this manual a	are not stocked since they are
5-19	ZG-358212	SP T5-06.3 / 0.50-16.0 T5-180		seldom require	ed for routine service.
				•	

ABBREVIATIONS (VIDEO)

ABBREVIATION	EXPLANATION	ABBREVIATION	EXPLANATION
AC	Alternating Current	LM STP	Loading Motor SToP
ACC	Auto Color Control	LP	Long Play
A/C	Audio and Control	LPF	Low Pass Filter
ADJ	ADJust(ment)	LSW	Loading SWitch
AFC	Auto Frequency Control	ME-SECAM	Middle East SECAM
AFT	Auto Fine Tuning	MI-COM	Micro COMputer
AGC	Auto Gain Control	MM MRS	Mono-stayble Multi Motor ReverSe
AH(P)	Audio Head (Play Back) Audio Head (Record)	NG	Noise Gate
AH(R) AL	ALI	NON-LIN	NON-LINear
AL	ALways	N.T.S.C.	National Television System Committee
ALC	Auto Level Control	O MUTE	Output MUTE
A-SW-P	Audio-SWitching Pulse	OSC	OSCillator
A-MUTE	Audio-MUTE	PAL	Phase Alternation Line
AUT/MAN	AUTO/MANual	PB	Play Back
ANT	ANTenna	P-COM PDN	Phase-COMparator Power DowN
APC	Automatic Phase Control ASSemblY	PG	Pulse Generator
ASSY BAL	BALance	PL, PLG	PLunger (PLunGer)
B/C	Buzz and Charactor	POS	POSition
B DOWN	Break DOWN	PRG	PRoGram
BGP	Burst Gate Pulse	P&S	Power supply & System control
BLK	BLack or BLock	PU	Pick Up (head, pulse)
BM	Balanced Modulator	PWR	PoWeR
BPF	Band Pass Filter	Q	Quality factor
BS	Band Select	RC	Rotary Control
BS (SB)	Brake Supply (Supply Brake)	REC REF	RECord REFerence
BT (TB)	Brake Takeup (Takeup Brake)	REF-V	REFerence Vertical signal
BU B/W	Back Up Black and White	REG	REGulator
CCIR	Comité Consultatif International des	REV (REVW)	REView (REVieW)
CCIR	Radio Communications	REW	REWind
CH (Ch.)	CHannel (Channel)	RFB	Radio Frequency Booster
CK	Color Killer	RM	Reel Motor
CLK	CLocK	RM PWR	Reel Motor PoWeR
CLP	CLiP	R·S SW	Record Safety SWitch
CM	Capstan Motor	RST (RES)	ReSeT (RESet)
CN	Connector	RVS	ReVerSe Sensor, Shield
СОМР	COMParator	S SC	SimulCast
Comp	Comparison Cue or Review	SCLK	Serial CLock
CorR CR1	Cue Review 1 (high)	S & A	Servo & Audio
CSW	Cassette SWitch	SECAM	Séquentiel à Memoire
CTL	ConTroL	SEP (SEPA)	SEParator (SEPArator)
CUE	CUE	SFP	Sync Front Pulse
CW	Carrier Wave	S & H	Sample and Hold
DAC	Digital to Analog Converter	SLP	Super Long Play
DC	Direct Current	SP	Standard Play SPeeD
DEMOD	DEMODulator	SPD SRP	Supply Reel Pulse
DET	DETect (DETector) Delay Line	SRV	SeRVo
DL	Drum Motor	SOW	Sync On Word
DM DOC	Drop Out Compensator	STBY	STandBY
D.P.E	Drum Phase Error .	SW	SWitch
D-PG	Drum Pulse Generator	SW'NG	SWitchiNG
D.TPZ	Drum · TraPeZoid	SWP	SWitching Pulse
EE	Electronic to Electronic	SYNC	SYNChronize
EF	Emitter Follower	T-AUDIO	Tuner AUDIO
EM	Eject Motor	TA-MUTE	Tuner Audio MUTE TraPeZoid (TRAPEzoid)
ЕМРНА	EMPHAsis ENValue INPut	TPZ (TRAPE) TRK	TRacKing
ENVIN	ENVelope INput Eject SWitch	TRP	Take up Reel Pulse
ESW EQ	EQualizer EQualizer	T/U	Take Up
FE	Full track Erase	TV	TeleVision
FF	Flip-Flop	UHF	Ultra High Frequency
FG	Frequency Generator	UNR	UNRegulated
Fig.	Figure	V	Vertical
FM	Frequency Modulation	vco	Voltage Controlled Oscillator
Fo	resonance Frequency	VD	Vertical Drive Voltage for Fine tuning
FREQ	FREQuency	VF VHF	Voltage for rine tuning Very High Frequency
FSI	Field Start Inhibit GrouND	VHS	Video Home System
GND H	Horizontal	VID	VIDeo
HP	Horizontal (sync) Pulse	VIDEO-J	VIDEO Judge
HPF	High Pass Filter	VIF	Video Intermediate Frequency
нт	HeaTer	VJ	Video Judge
ic	Integrated Circuit	VM	Voltage for Memory
İD	IDentification	VOB	Video On Blank
IDL	IDLe (Voltage)	vow	Video On Word
INS	INSert	VP	Vertical (sync) Pulse
1			
INV	INVerter	VT	Voltage for Tuning
L-CTL	INVerter Lamp · ConTroL	WHT	WHiTe
L.CTL LED	INVerter Lamp-ConTroL Light Emitting Diode	WHT 2H	WHiTe 2 Hour (SP)
L-CTL	INVerter Lamp · ConTroL	WHT	WHiTe

AKAI

MODEL VS-205EK

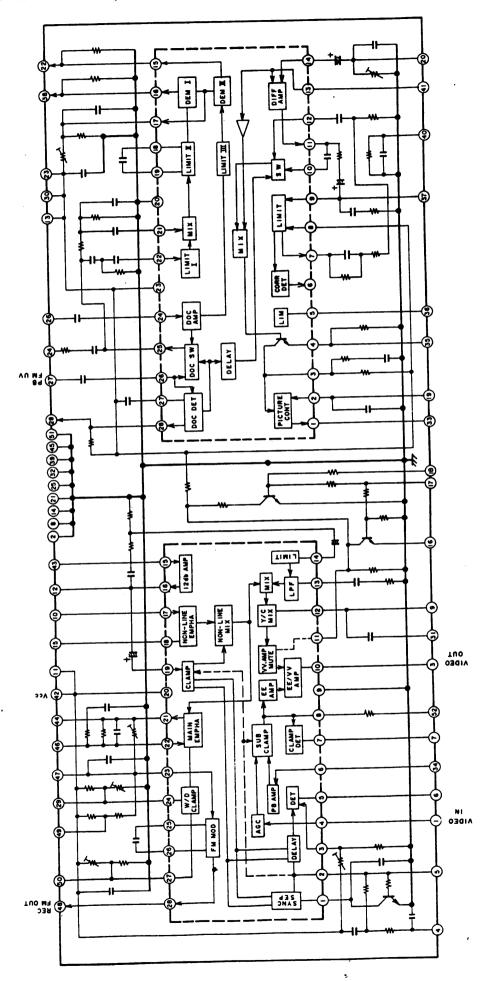
MODEL VS-240 FA/EG/EK/ES/EO

MODEL VS-245ES

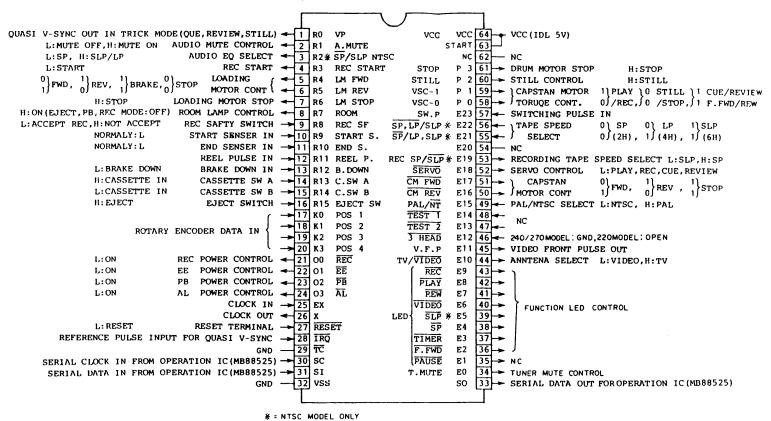
SCHEMATIC DIAGRAM AND PC BOARDS

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MB88521-140M (SYSTEM CONTROL CPU)

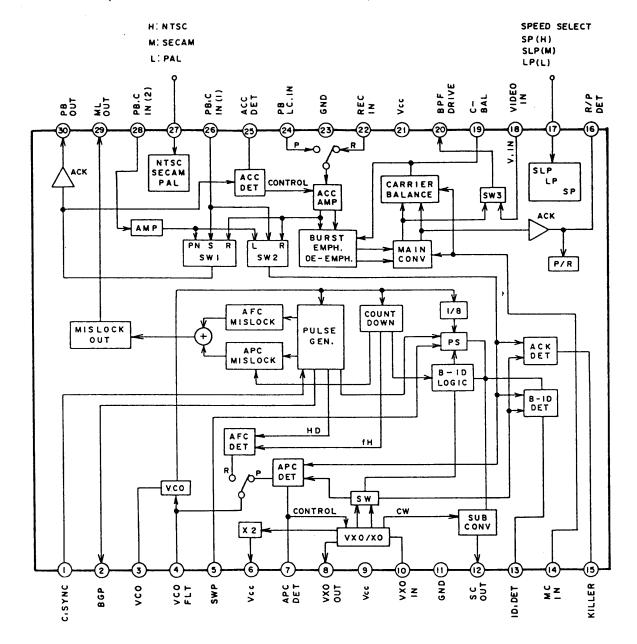


MB88551-256N, 257N [OPERATION CPU (C·MOS 8K)]

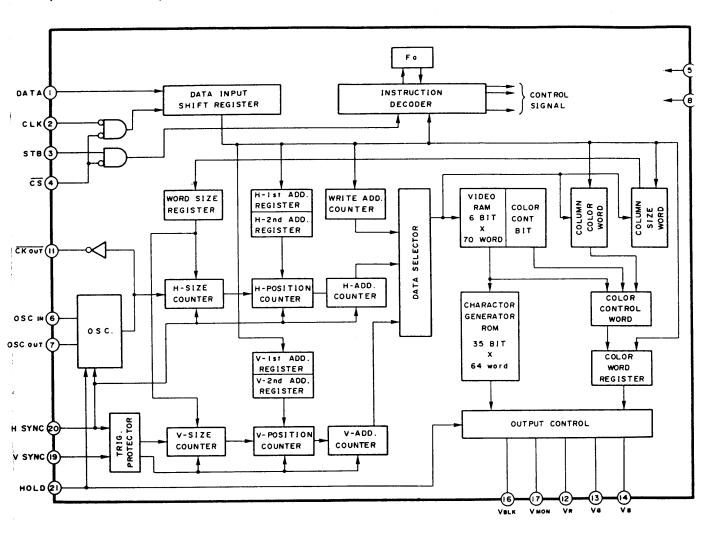
Pin No.	Symbol	Remarks
1.	S1/0	Serial data input from Syscon CPU
2.	SPM	Speed mode input L:SP, H:SP/SLP
3.	SDA	NC
4.	SW SLP	Speed selector input L:SLP, H:SP
5.	DI0,1/04)
6.	DI1,I/03	Data IN/OUT,
7.	DI2,1/02	Connect D/A converter, NVRAM
8.	DI3,1/01)
9.	OPEN	NC
10.	AVSS	A/D converter ground
11.	AVR-	A/D converter minus ref. voltage
12.	AVCC	A/D converter V _{CC}
13.	A6,KOT2	<u> </u>
14.	A5,KOT3	NVRAM address output/
15.	A0,KOT0	key scan pulse output
16.	Al KOTl	<u> </u>
17.	A2)
18.	A3	NVRAM address output
19.	λ4	_
20.	A7	J
21.	KIN3	
22.	KIN2	Key scan input
23.	KIN1	
24.	KINO)
25.	VPS AUTO	NC
26.	RC	NVRAM Recall L:Recall, H:don't care
27.	MEMO 1)
28.	MEMO 2	MEMO LED control L:Lit
29.	PRESET	Denough Danie CELECE
30.	NORMAL	PRESET, BAND SELECT
31.	BAND 1	SLIDE switch input
32.	BAND 2	(low active)
33.	OPEN	NC
34.	Vcc	+B
35.	DAVN	NC
36.	NC (EI)	NC
37.	SW KE1	Scan pulse output
38.	SW KE2	
39.	PAUSE	PAUSE LED control

40.	
42.	
## TUNER Tuner ON/OFF control L:ON, H:OFF ## ## ## ## ## ## ## ## ## ## ## ## ##	
44. B/V Black picture control L:VIDEO, H:Black picture 45. AFC Tuner AFC control L:ON, H:OFF 46. T.MUTE Tuner mute control L:OFF, H:ON 47. DGT 1 48. DGT 2 49. NC 50. NC 51. SEG b 52. SEG g 53. SEG a 54. SEG d 55. SEG e 56. SEG c 57. SEG f 58. E23 NC 59. EX EXT X'tal terminal	
45. AFC 46. T.MUTE 47. DGT 1 48. DGT 2 49. NC 50. NC 51. SEG b 52. SEG g 53. SEG a 54. SEG d 55. SEG e 56. SEG c 57. SEG f 58. E23 NC 59. EX EXT X'tal terminal	
46. T.MUTE Tuner mute control L:OFF, H:ON 47. DGT 1 48. DGT 2 49. NC 50. NC 51. SEG b 52. SEG g 53. SEG a 54. SEG d 55. SEG e 56. SEG c 57. SEG f 58. E23 NC 59. EX EXT X'tal terminal	
47. DGT 1 48. DGT 2 49. NC 50. NC 51. SEG b 52. SEG g 53. SEG a 54. SEG d 55. SEG e 56. SEG c 57. SEG f 58. E23 NC 59. EX EXT X'tal terminal	
48. DGT 2 49. NC 50. NC 51. SEG b 52. SEG g 53. SEG a 54. SEG d 55. SEG e 56. SEG c 57. SEG f 58. E23 NC 59. EX EXT X'tal terminal	
49. NC 50. NC 51. SEG b 52. SEG g 53. SEG a 54. SEG d 55. SEG e 56. SEG c 57. SEG f 58. E23 NC 59. EX EXT X'tal terminal	
50. NC 51. SEG b 52. SEG g 53. SEG a 54. SEG d 55. SEG e 56. SEG c 57. SEG f 58. E23 NC 59. EX EXT X'tal terminal	
51. SEG b 52. SEG g 53. SEG a 54. SEG d 55. SEG e 56. SEG c 57. SEG f 58. E23 NC 59. EX EXT X'tal terminal	
52. SEG g 53. SEG a 54. SEG d 55. SEG e 56. SEG c 57. SEG f 58. E23 NC 59. EX EXT X'tal terminal	
53. SEG a 54. SEG d 55. SEG e 56. SEG c 57. SEG f 58. E23 NC 59. EX EXT X'tal terminal	
54. SEG d 55. SEG e 56. SEG c 57. SEG f 58. E23 NC 59. EX EXT X'tal terminal	
55.	
56. SEG c 57. SEG f 58. E23 NC 59. EX EXT X'tal terminal	
57. SEG f	
58. E23 NC 59. EX EXT X'tal terminal	
59. EX EXT X'tal terminal	
) EXI X tal terminal	
60. X	
61. RESET System reset input	
62. X Inverted oscillater output	
63. DATA Control data output for IMS IC	
64. E25 NC	
65. CLK Serial clock output	
66. TRQ Remote control input	
67. E28 NC	
68. START Power down detector input L:Power down H:don't	care
69. E30 NC	
70. E31 NC	
71. V _{SS} Ground	
72. SCL NC	
73. OPEN NC	
74. SO/I Serial data output, connect syscon CPU	
75. SC Clock signal output connect syscon CPU	
76. LDI D/A converter control clock output	
77. ST NVRAM store control L:Store, H:don't care	
78. STB PD IMS IC data store output	
79. CS MB NVRAM chip select L:Select, H:don't care	
80. WE NVRAM write enable L:Write, H:Read	

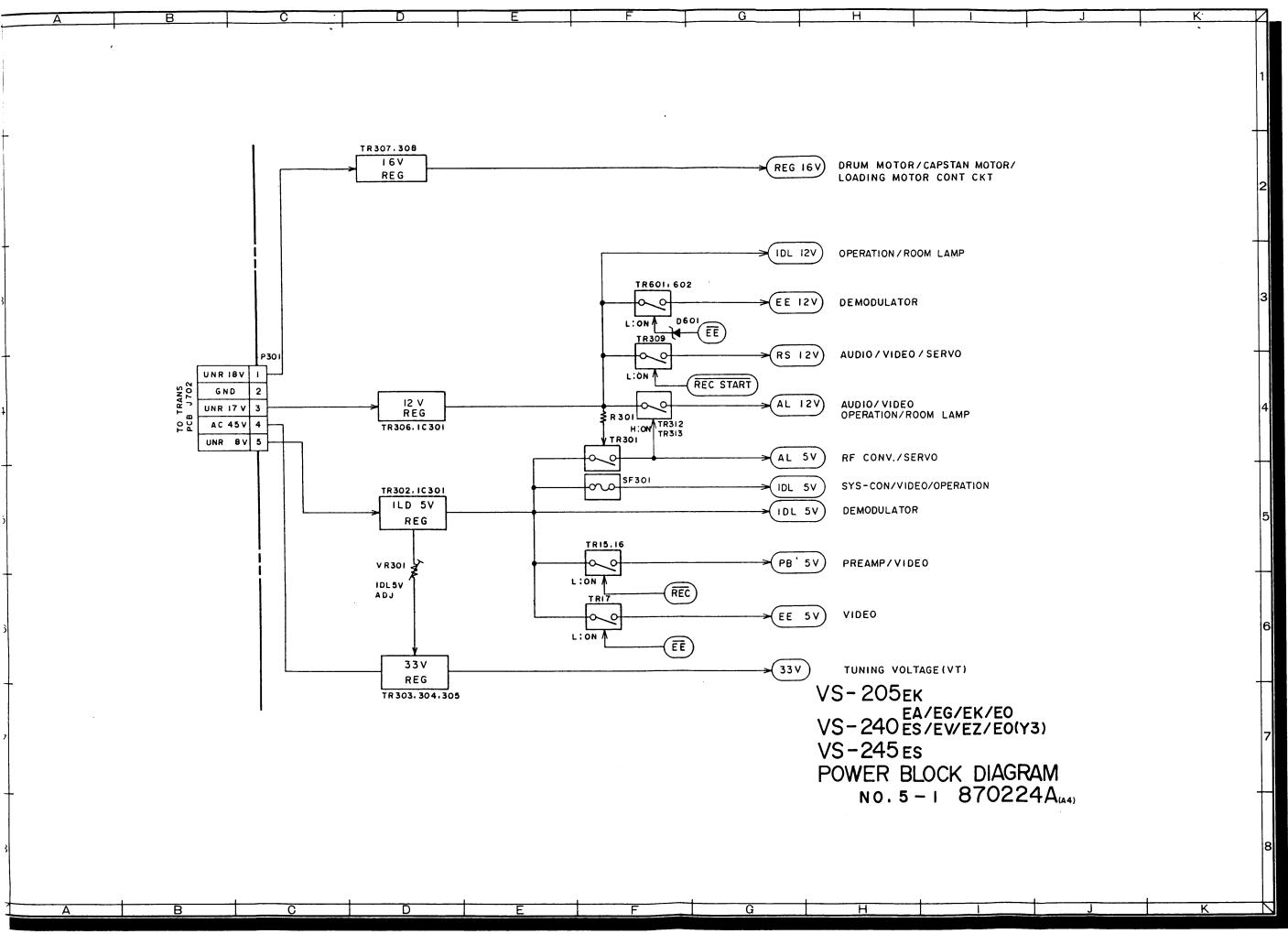
TA8604N (CHROMA SIGNAL PROCESSING IC)

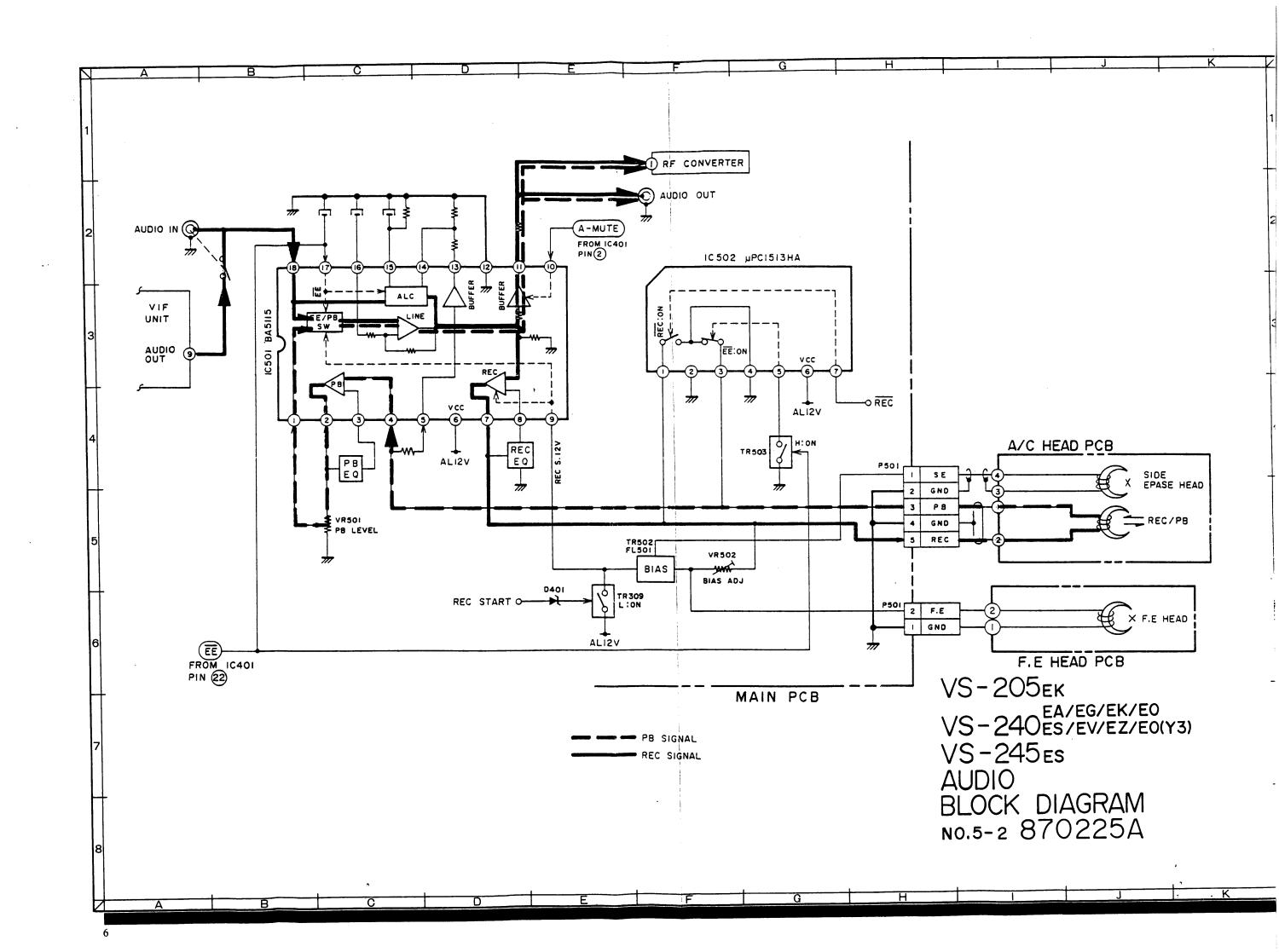


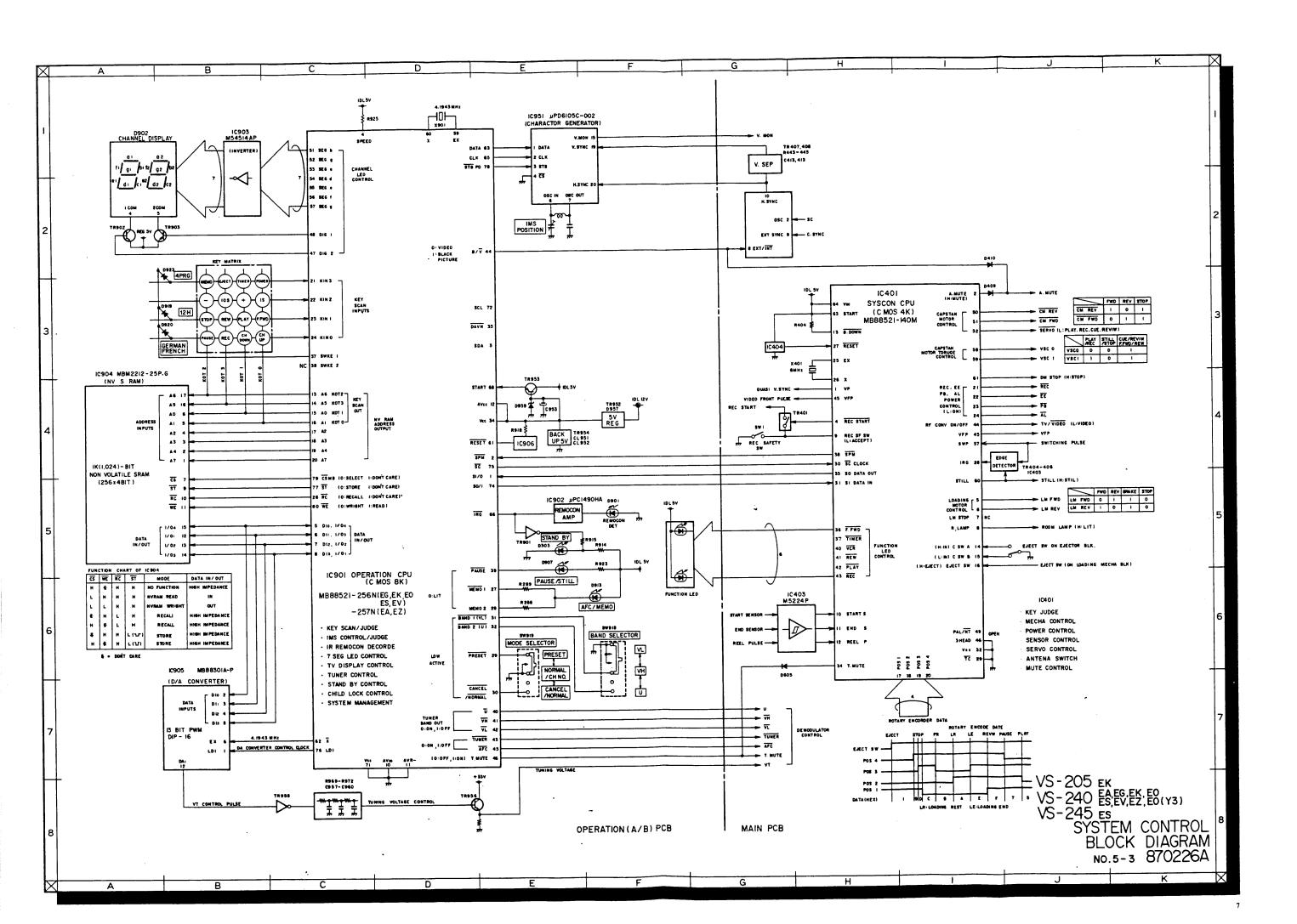
μPD6105C-002 (CHARACTOR GENERATOR)

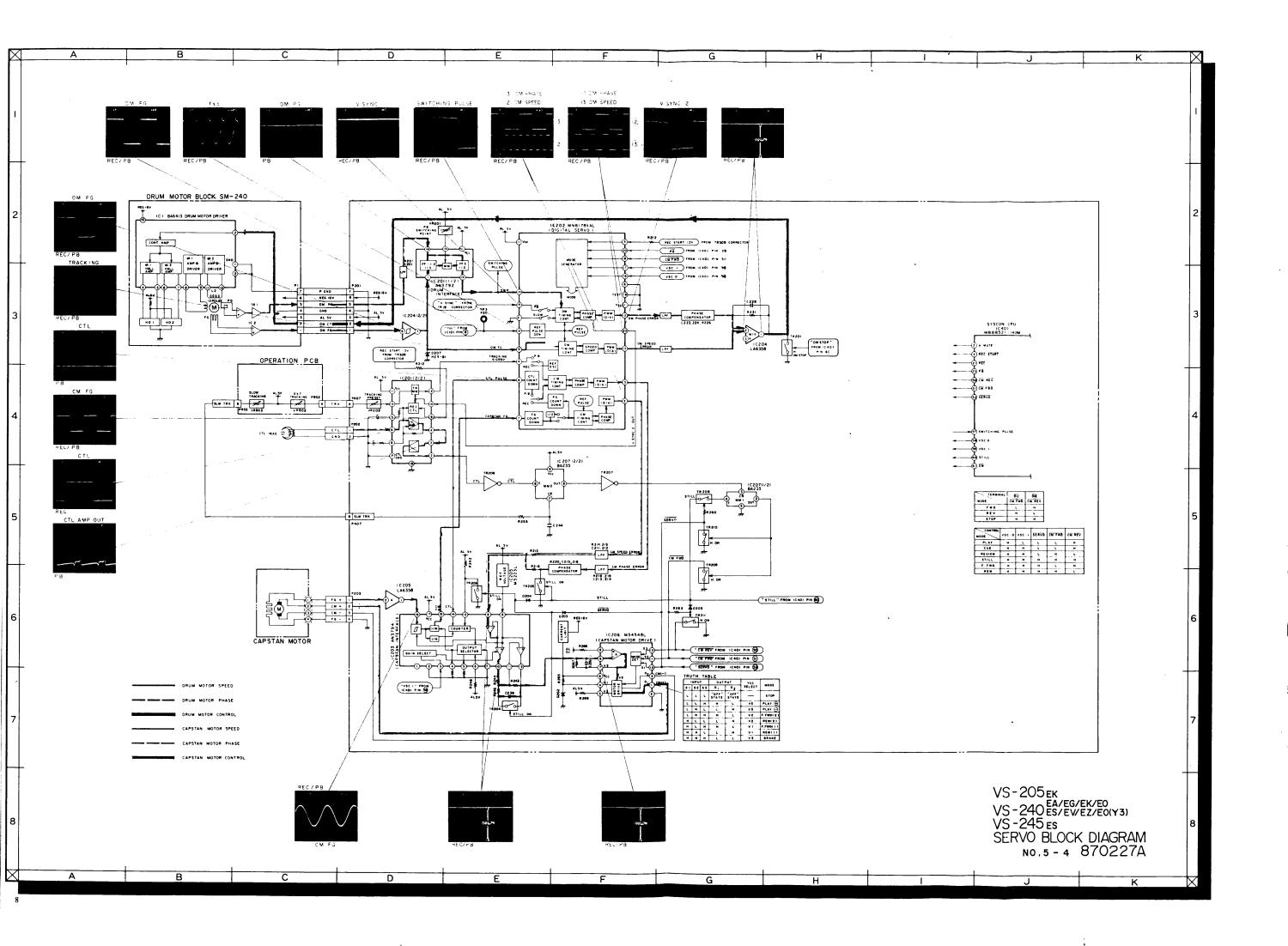


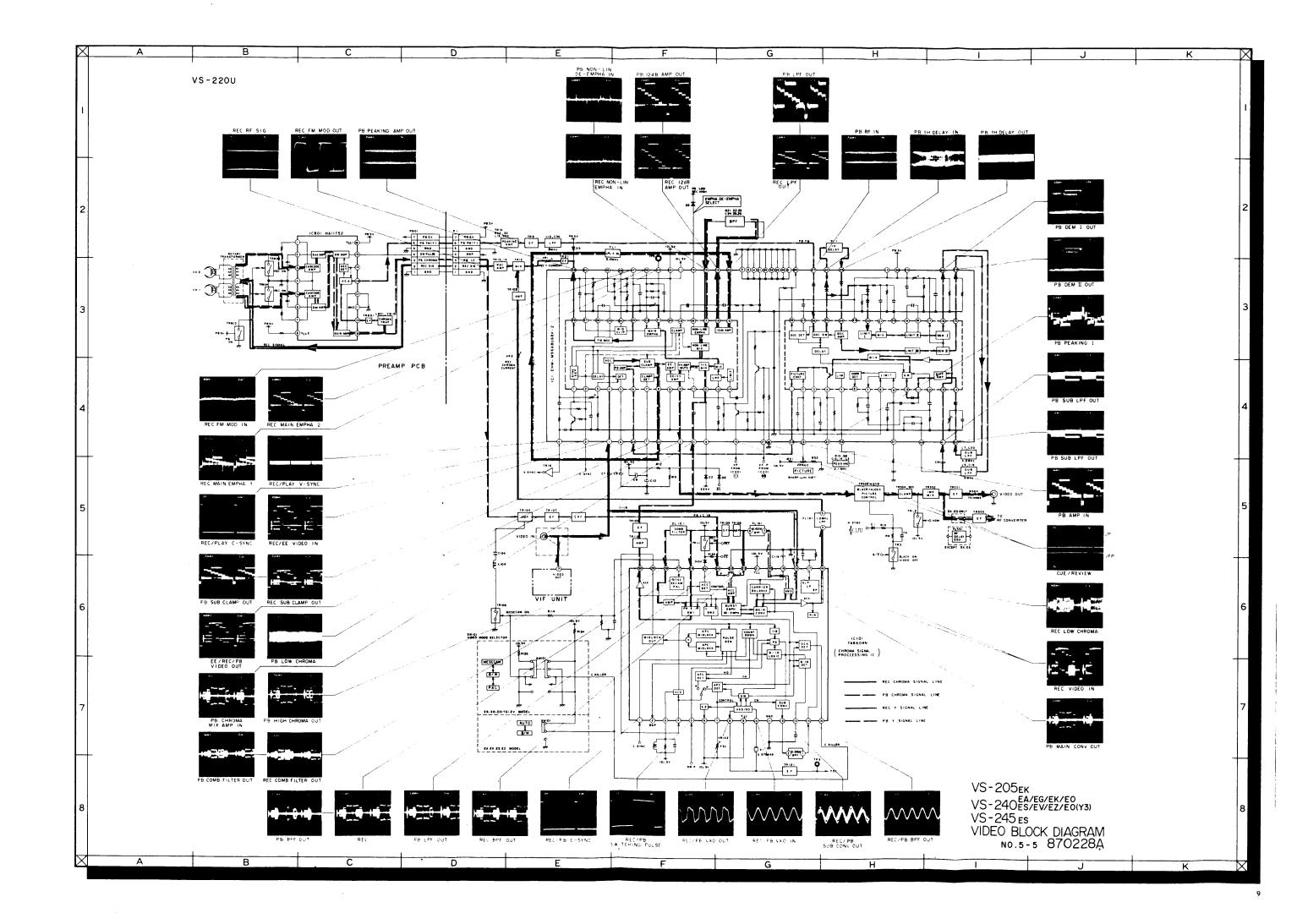
4

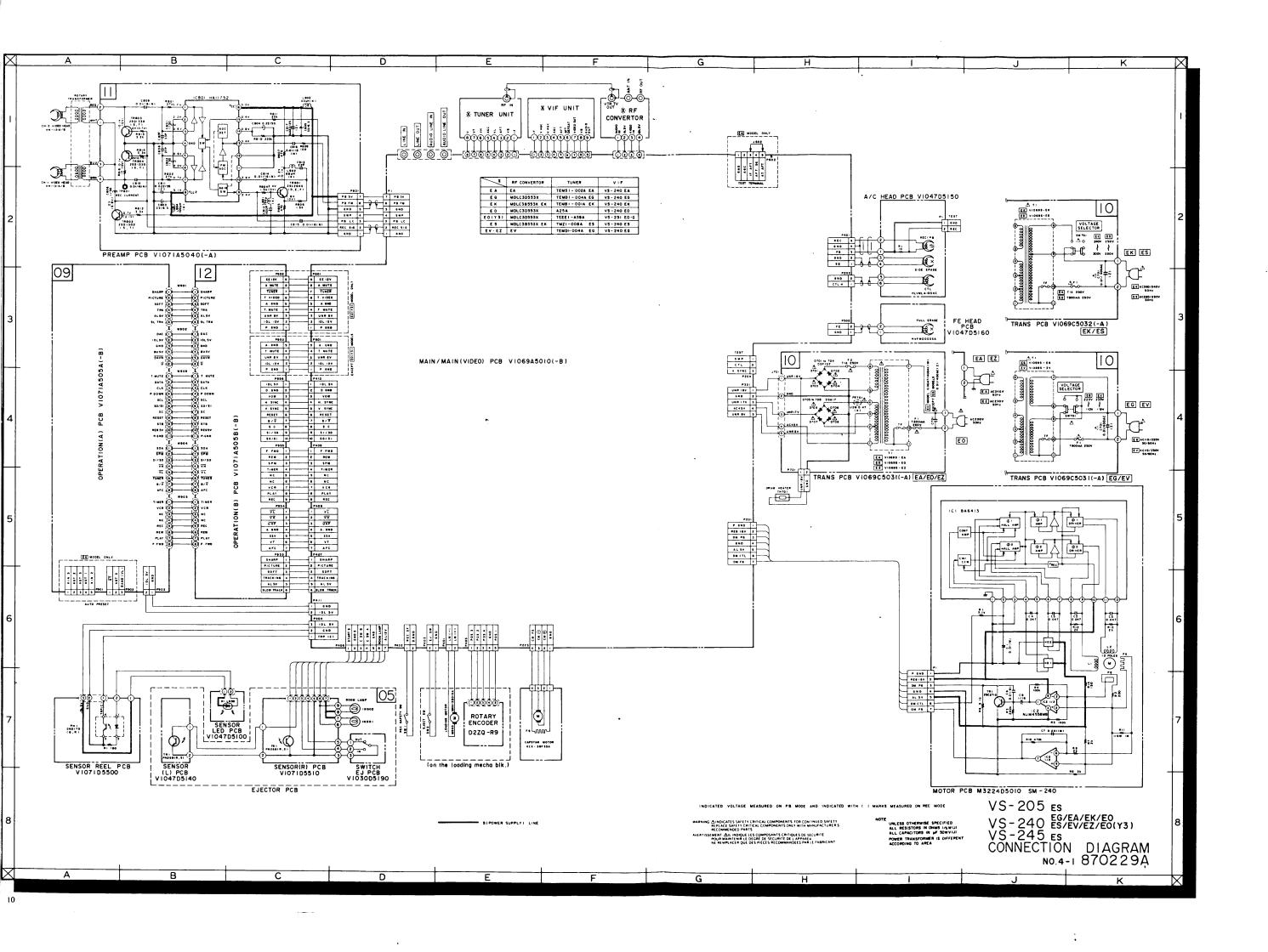


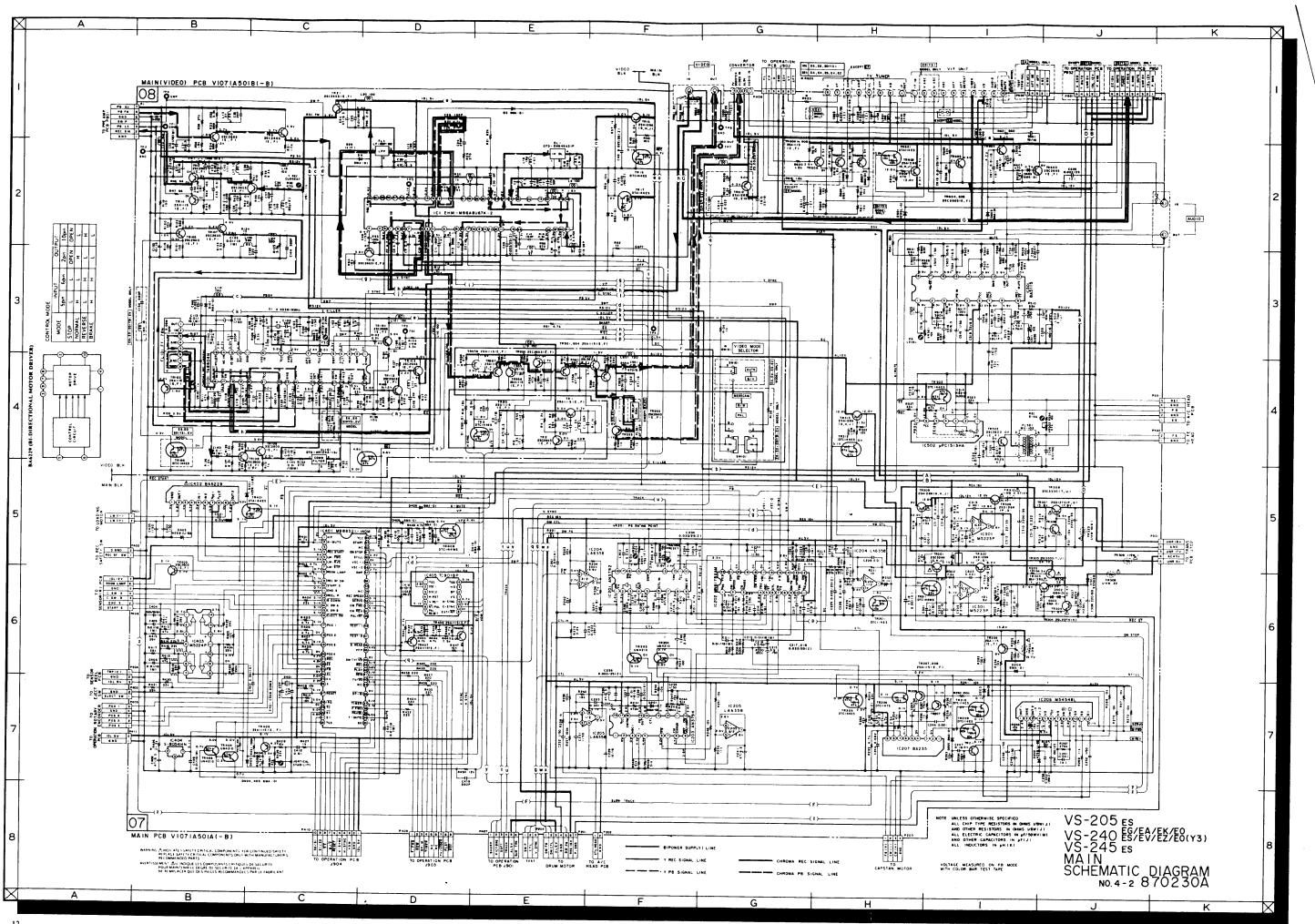


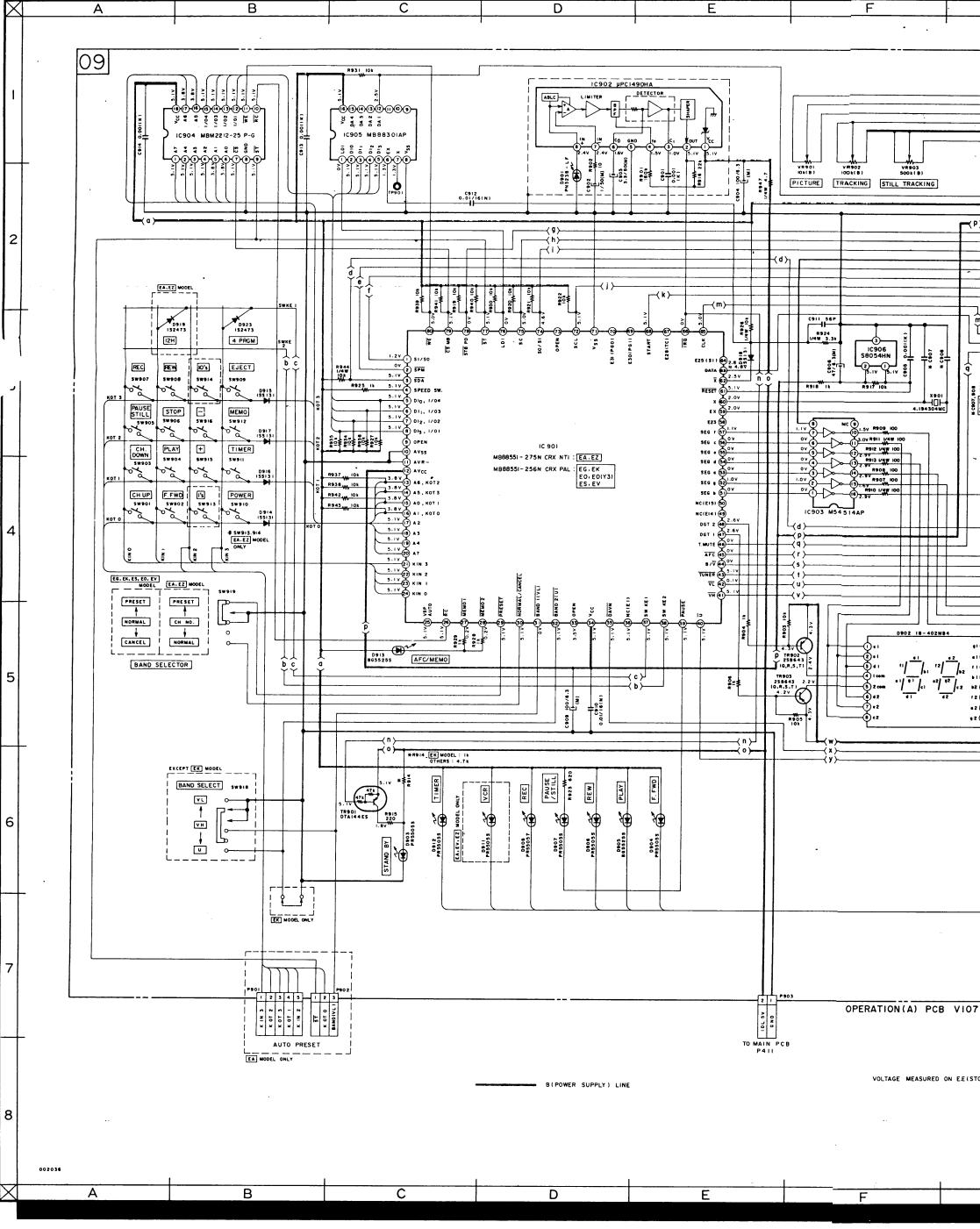


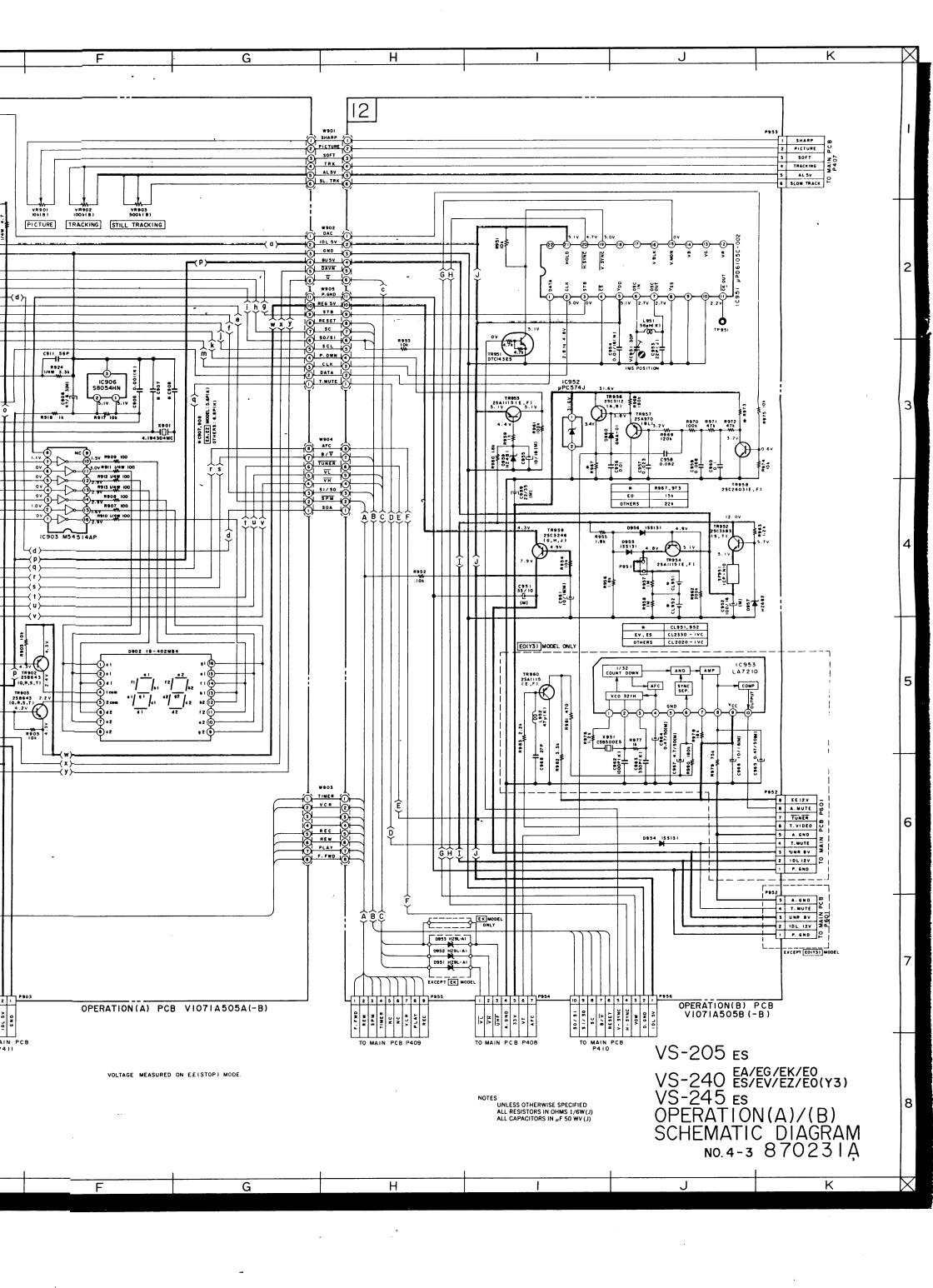


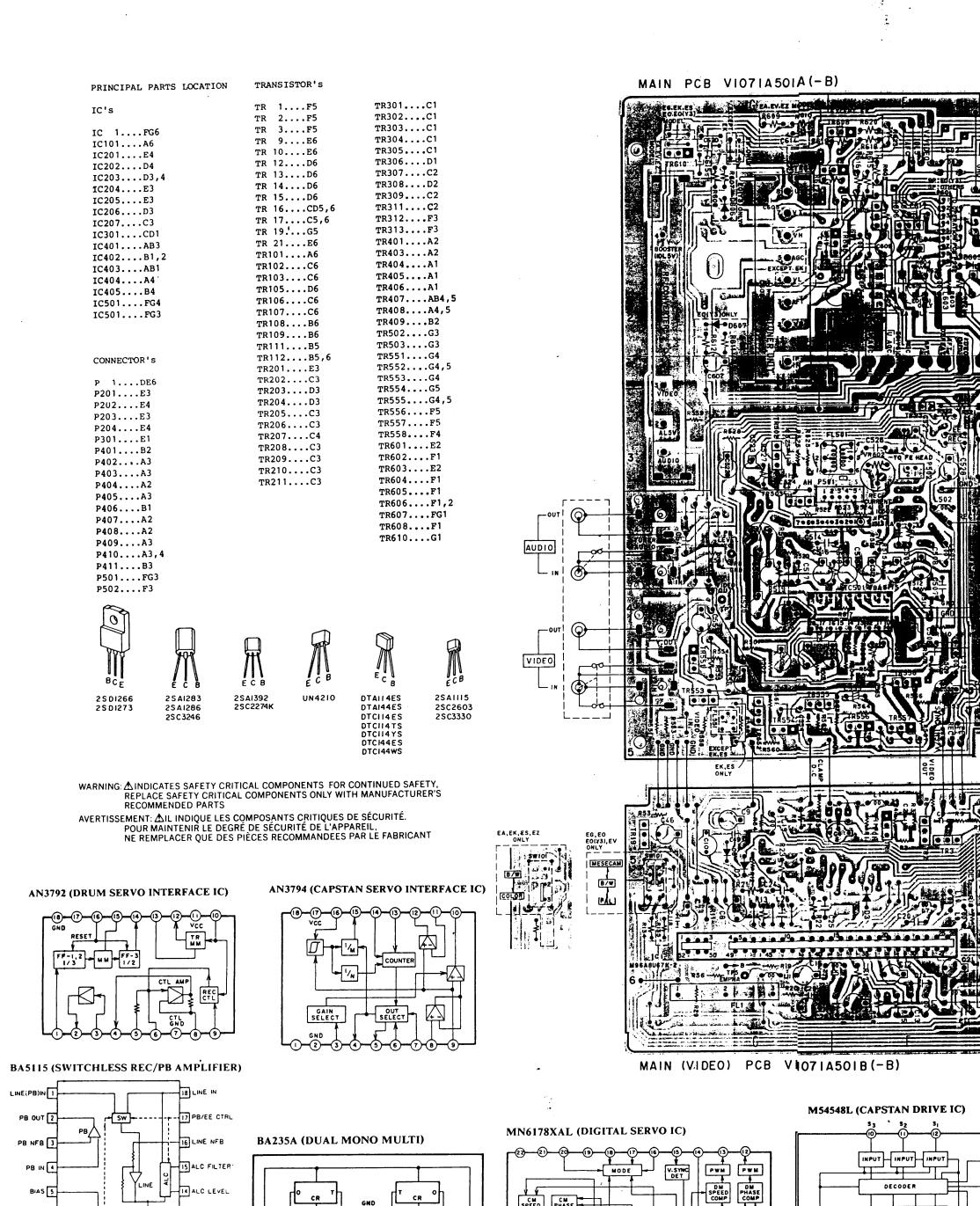












02

Vcc 6

REC OUT 7

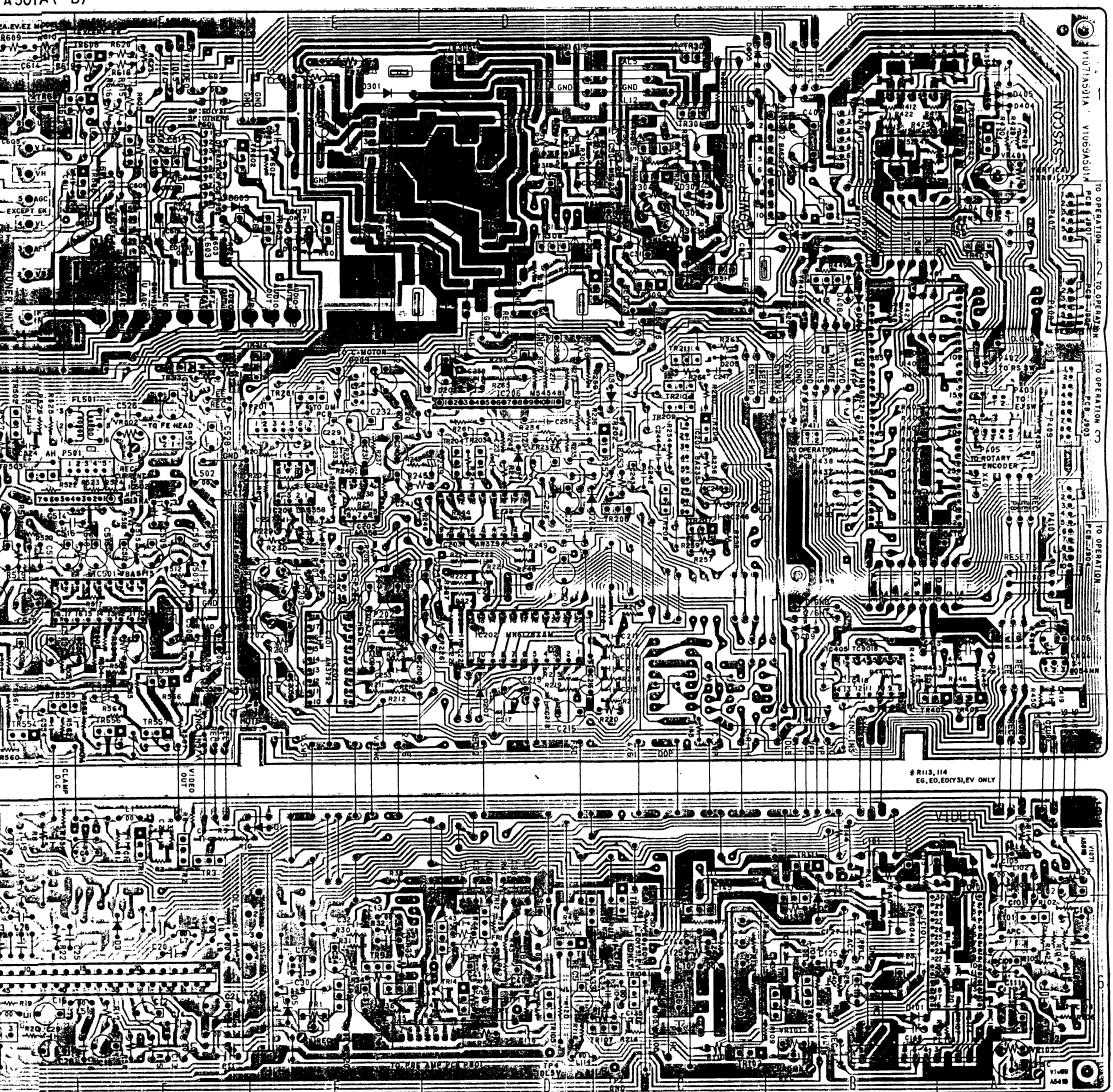
REC NFB

REC/EE CTRL 9

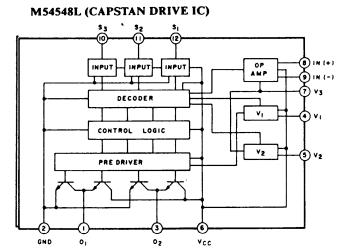
13 BIAS

- 10 MUTE CTRL

TIZ CND



B V1071A501B(-B)



INPUT †			OUTPUT		Vcc SELECT	MODE
S,	s,	s,	ō,	ō,	ACC SELECT	MODE
L	L	L	"OFF"	"OFF"	-	STOP
L	L	н	н	L	Vs	PLAY (+)
L	н	L	L	н	Vs	PLAY (-)
L	н	н	н	L	٧,	FF (2)
н	L	L	L	н	٧,	REW (2)
н	L	Н	н	L	V,	FF (1)
н	н	L	L	н	V,	REW (1)
н	н	н	L	L	Vs	BRAKE

